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(54) Title: DETECTION OF GLUCOSE IN SOLUTIONS ALSO CONTAINING AN ALPHA-HYDROXY ACID OR A BETA-DIKETONE

(57) Abstract: Compositions and methods for determining the presence or concentration of glucose in a sample which may also contain an alpha-hydroxy acid or a beta-diketone. The method uses a compound having at least two recognition elements for glucose, oriented such that the interaction between the compound and glucose is more stable than the interaction between the compound and the alpha-hydroxy acid or beta-diketone, such that the presence of the alpha-hydroxy acid or the beta-diketone does not substantially interfere with said determination.

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TITLE OF THE INVENTION
DETECTION OF GLUCOSE IN SOLUTIONS ALSO CONTAINING
AN ALPHA-HYDROXY ACID OR A BETA-DIKETONE

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CROSS-REFERENCE TO RELATED APPLICATIONS

The present application is a continuation-in-part of application Serial No. 09/754,217 filed January 5, 2001
10 and claims the benefit of application Serial No. 60/329,746 filed October 18, 2001 and application Serial No. 60/269,887 filed February 21, 2001.

15 STATEMENT REGARDING FEDERALLY SPONSORED
RESEARCH OR DEVELOPMENT

Not applicable.

20 BACKGROUND OF THE INVENTION

1. Field of the Invention

The present invention relates to the detection of glucose in samples which may also contain potential interfering compounds, such as α -hydroxy acids or β -
25 diketones.

2. Description of the Related Art

The complexation of carbohydrates, including glucose, with phenylboronic acid has been known for a long time
30 and the reversibility of that interaction has served as a basis for the chromatographic separation of sugars. Specifically, in 1959, Lorand and Edwards reported association constants for aqueous associations of phenylboronic acid with many saturated polyols; binding
35 interactions ranged from very weak (e.g., ethylene

glycol, $K_d=360$ mM) to moderately strong (e.g., glucose, $K_d=9.1$ mM).

See J. Yoon, et al., *Bioorganic and Medicinal Chemistry* 1(4):267-71 (1993). The binding mechanism is believed to occur through bonding of adjacent hydroxyl groups on glucose to hydroxyl groups on a boronate moiety.

U.S. Patent 5,503,770 (James, et al.) describes a fluorescent boronic acid-containing compound that emits fluorescence of a high intensity upon binding to saccharides, including glucose. The fluorescent compound has a molecular structure comprising a fluorophore, at least one phenylboronic acid moiety and at least one amine-providing nitrogen atom where the nitrogen atom is disposed in the vicinity of the phenylboronic acid moiety so as to interact intramolecularly with the boronic acid. Such interaction thereby causes the compound to emit fluorescence upon saccharide binding. See also T. James, et al., *J. Am. Chem. Soc.* 117(35):8982-87 (1995).

Additionally, fluorescent sensors using an anthrylboronic acid-containing compound for detecting blood glucose are known in the art. For example, J. Yoon, et al., *J. Am. Chem. Soc.* 114:5874-5875 (1992) describe that anthrylboronic acid can be used as a fluorescent chemosensor for signaling carbohydrate binding, including binding of glucose and fructose.

Unfortunately, compounds which interact with glucose in the manner described above also have a tendency to interact with other compounds having hydroxyl groups, thus reducing the specificity of a glucose assay, especially when assaying physiological samples which may contain interfering amounts of lactate, acetoacetate, etc. For example, some diabetic patients also develop lactic acidosis, in which blood lactate levels are greater than 5 mmol/liter. Thus, there remains a great need for glucose assays which are relatively insensitive

to potentially interfering hydroxyl compounds, such as 1,5-lactate.

BRIEF SUMMARY OF THE INVENTION

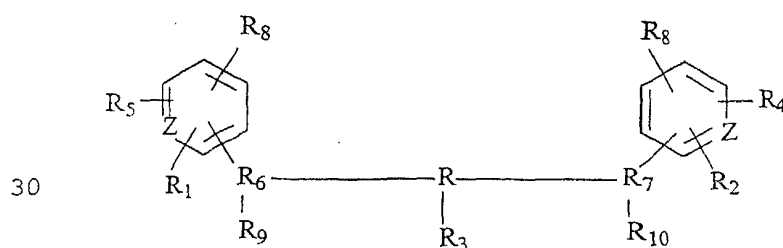
5 In one aspect, the present invention is directed to a method for detecting the presence or concentration of glucose in a sample which may also contain an α -hydroxy acid or a β -diketone, which comprises:

a) exposing the sample to a compound having at least
10 two recognition elements for glucose, oriented such that the interaction between the compound and glucose is more stable than the interaction between the compound and the α -hydroxy acid or β -diketone, said compound also containing a detectable moiety having a detectable
15 quality that changes in a concentration-dependent manner when said compound is exposed to glucose in said sample; and

b) measuring any change in said detectable quality to thereby determine the presence or concentration of
20 glucose in said sample, wherein the presence of the α -hydroxy acid or the β -diketone does not substantially interfere with said determination.

In another aspect, the present invention is directed to a compound having the following structure

25



wherein:

- R₁ and R₂ are the same or different and are selected from the following: i) hydrogen; ii) a substituent to modify the pKa and hydrolytic stability of the R₈ moiety, iii) a detectable moiety, or iv) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;
- R₃ is hydrogen or a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;
- R₄ and R₅ are the same or different and are selected from the following: i) hydrogen, ii) a substituent to modify the pKa and hydrolytic stability of the R₈ moiety, iii) a detectable moiety, or iv) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;
- each Z is independently carbon or nitrogen;
- R₆ and R₇ are the same or different and are i) linking groups having from zero to ten contiguous or branched carbon and/or heteroatoms, or ii) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;
- R is selected from the following: i) an aliphatic and/or aromatic spacer containing from 1 to 10 contiguous atoms selected from the group consisting of carbon, oxygen, nitrogen, sulfur and phosphorus, ii) a detectable moiety, or iii) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;
- each R₈ is the same or different and is an optionally protected moiety which when unprotected is capable of

- interaction with the vicinal diol groups present in glucose; and
- R₉ and R₁₀ are the same or different, and are i) hydrogen, ii) a detectable moiety, iii) a group which is a) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety, and/or b) includes a functional group capable of altering the physical properties of the compound;
- with the proviso that the indicator compound contains at least one detectable moiety associated therewith, either directly or as part of the solid support or polymeric matrix.
- In another aspect, the present invention is directed to a detection system which comprises a compound described above.

BRIEF DESCRIPTION OF THE DRAWINGS

- Figure 1 illustrates the normalized fluorescence emission (I/I₀ @ 420 nm) of an indicator as described in Example 1.
- Figure 2 illustrates the normalized fluorescence emission (I/I₀ @ 428 nm) of an indicator as described in Example 2.
- Figure 3 illustrates the normalized fluorescence emission (I/I₀ @ 428 nm) of an indicator as described in Example 3.
- Figure 4 illustrates the normalized fluorescence emission (I/I₀ @ 427 nm) of an indicator as described in Example 4.
- Figure 5 illustrates the normalized fluorescence emission (I/I₀ @ 540 nm) of an indicator as described in Example 5.

Figure 6 illustrates the absorbance spectra of an indicator as described in Example 6.

Figures 7-8 illustrate the ratio of the absorbance (450 nm/530 nm) of an indicator as described in Example 6.

5 Figure 9 illustrates the normalized fluorescence emission (I/I_0 at 550 nm) of an indicator as described in Example 6.

Figure 10 illustrates the fluorescence spectrum, in the absence of glucose and in the presence of 100 mM
10 glucose, of an indicator as described in Example 6.

Figure 11 illustrates the normalized fluorescence emission (I/I_0 at 550 nm), in the presence of glucose and lactate, of an indicator as described in Example 6.

Figure 12 illustrates the normalized fluorescence
15 emission (I/I_0 at 525 nm) of an indicator exposed to glucose as described in Example 10.

Figure 13 illustrates the normalized fluorescence emission (I/I_0 at 530 nm) of an indicator exposed to
20 lactate as described in Example 10.

DETAILED DESCRIPTION OF THE INVENTION

In one aspect, the present invention provides a way to detect the presence or concentration of glucose in a sample which may also contain interfering compounds, such
25 as α -hydroxy acids or β -diketones. Such potentially interfering compounds include lactate, acetoacetate, β -hydroxy butyric acid, etc.

The present invention is carried out using an indicator compound which is capable of recognizing
30 glucose in a sample, but which is less likely to recognize interfering compounds in the sample. The indicator compound has at least two recognition elements for glucose, oriented such that the interaction between the indicator compound and glucose is more stable than

the interaction between the indicator compound and the interfering compounds.

Suitable recognition elements include moieties which are capable of a preferably reversible interaction with glucose, especially with the diol groups present in glucose. Several such recognition elements are known, and preferably include boronic acid, boronate ion, arsenious acid, arsenite ion, telluric acid, tellurate ion, germanic acid, germanate ion, etc. Most preferred are recognition elements containing boron. It will be understood that until use, the recognition elements may be capped with a protecting group. Such groups are well known, and include neopentyl glycol, pinacol, etc. In certain embodiments, the capped recognition element is decapped in the medium in which the compound is to be used (see, e.g., Example 5).

The recognition elements are preferably spaced on the indicator compound a suitable distance from each other so as to allow at least two of the recognition elements to interact with a glucose molecule, resulting in increased specificity. In general, the recognition elements may have a spacer of up to about 30 atoms between them. Preferably, the recognition elements are oriented such that they are capable of being about 6Å apart when interacting with glucose.

The indicator compounds of the present invention have a detectable quality that changes in a concentration-dependent manner when the compound is exposed to a sample containing glucose. Many such qualities are known and may be used in the present invention. For example, the indicator compound may include a luminescent (fluorescent or phosphorescent) or chemiluminescent moiety, an absorbance based moiety, etc. The indicator compound may include an energy donor moiety and an energy acceptor moiety, each spaced such that there is a detectable

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change when the indicator compound interacts with
glucose. The indicator compound may include a
fluorophore and a quencher, configured such that the
fluorophore is quenched by the quencher when glucose is
absent. In that situation, when glucose is present, the
indicator undergoes a configurational change which causes
the quencher to move sufficiently distant from the
fluorophore so that fluorescence is emitted. Conversely,
the fluorophore and quencher may be configured such that
in the absence of glucose, they are sufficiently
separated and the fluorophore emits fluorescence; upon
interaction with glucose, the fluorophore and quencher
are moved in sufficient proximity to cause quenching.
The configurational change concept is described in more
detail in our co-pending application Serial No.
09/754,219, filed January 5, 2001, entitled "Detection of
Analytes", incorporated herein by reference.

Alternatively, the indicator may include a moiety
such as a fluorophore capable of interacting with the
recognition element or another moiety spatially disposed
with respect to the recognition element such that in the
absence of glucose, the fluorophore emits fluorescence.
Upon addition of glucose, the glucose competes with the
interaction between the fluorophore and the recognition
element, or the interaction between the fluorophore and
the other moiety spatially disposed with respect to the
recognition element, causing a reduction in fluorescence.
An example of that concept is illustrated in Example 6.
It will also be recognized that the indicator may be
chosen such that the fluorophore emits no fluorescence,
or a relatively low level of fluorescence, when the
fluorophore interacts with the recognition element or
another moiety spatially disposed with respect to the
recognition element in the absence of glucose. Upon
addition of glucose, the glucose competes with the

interaction between the fluorophore and the recognition element, or the interaction between the fluorophore and the other moiety spatially disposed with respect to the recognition element, causing an increase in fluorescence.

- 5 Other detectable moieties include those whose fluorescence is affected by glucose interaction via photoinduced electron transfer or inductive effects. These include the lanthanide chelates disclosed in copending U.S. Application Serial No. 09/265,979 filed
- 10 March 11, 1999 (and published as PCT International Application WO 99/46600 on September 16, 1999), incorporated herein by reference; polyaromatic hydrocarbons and their derivatives; coumarins; BoDiPy; dansyl; catechols; etc. Another class of moieties
- 15 include those whose absorbance spectrum changes upon interaction of the indicator compound with glucose, including Alizarin Red, etc. Another class of moieties include those whose fluorescence is modulated by proximity effects, e.g., energy donor/acceptor pairs such
- 20 as dansyl/dabsyl, etc.

Preferably, the detectable quality is a detectable spectral change, such as changes in absorptive characteristics (e.g., absorbtivity and/or spectral shift), in fluorescent decay time (determined by time

25 domain or frequency domain measurement), fluorescent intensity, fluorescent anisotropy or polarization; a spectral shift of the emission spectrum; a change in time-resolved anisotropy decay (determined by time domain or frequency domain measurement), etc.

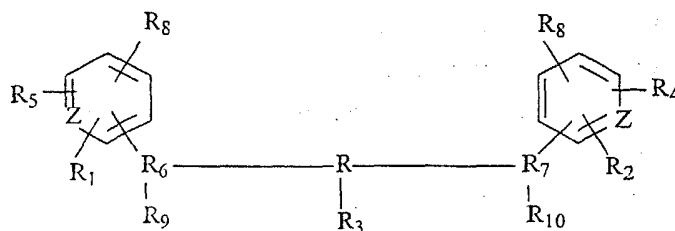
- 30 The indicator compounds of the present invention, if soluble, may be used directly in solution if so desired. On the other hand, if the desired application so requires, the indicator compounds may be immobilized (such as by mechanical entrapment or covalent or ionic
- 35 attachment) onto or within an insoluble surface or matrix

such as glass, plastic, polymeric materials, etc. when

the indicator compound is entrapped within, for example,
another polymer, the entrapping material preferably
should be sufficiently permeable to glucose to allow
5 suitable interaction between glucose and the indicator
compound.

If the indicator compounds are sparingly soluble or
insoluble in water, yet detection in an aqueous medium is
desired, the indicator compound may be co-polymerized
10 with a hydrophilic monomer to form a hydrophilic
macromolecule as described in co-pending U.S. application
Serial No. 09/632,624, filed August 4, 2000, the contents
of which are incorporated herein by reference.

Preferred indicator compounds have the following
15 structure:



25 wherein:

-R₁ and R₂ are the same or different and are selected
from the following: i) hydrogen; ii) a substituent to
modify the pKa and hydrolytic stability of the R₈
moiety, iii) a detectable moiety, or iv) a linking
30 group capable of attachment to a solid support or a
polymeric matrix, said support or matrix optionally
containing a detectable moiety;

-R₃ is hydrogen or a linking group capable of
attachment to a solid support or a polymeric matrix,

said support or matrix optionally containing a detectable moiety;

-R₄ and R₅ are the same or different and are selected from the following: i) hydrogen, ii) a substituent to modify the pKa and hydrolytic stability of the R₆ moiety, iii) a detectable moiety, or iv) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;

-each Z is independently carbon or nitrogen;

-R₆ and R₇ are the same or different and are i) linking groups having from zero to ten contiguous or branched carbon and/or heteroatoms, or ii) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;

-R is selected from the following: i) an aliphatic and/or aromatic spacer containing from 1 to 10 contiguous atoms selected from the group consisting of carbon, oxygen, nitrogen, sulfur and phosphorus, ii) a detectable moiety, or iii) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;

-each R₈ is the same or different and is an optionally protected moiety which when unprotected is capable of interaction with the vicinal diol groups present in glucose; and

-R₉ and R₁₀ are the same or different, and are i) hydrogen, ii) a detectable moiety, iii) a group which is a) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety, and/or b) includes a functional

group capable of altering the physical properties
of the compound;

with the proviso that the indicator compound contains at
least one detectable moiety associated therewith, either
5 directly or as part of the solid support or polymeric
matrix.

Suitable groups for modifying the pKa and hydrolytic
stability of the R_8 moieties would be readily apparent to
one of ordinary skill, and include groups such as
10 halogen; nitro; amino; halogen substituted alkyl;
optionally substituted carboxyl; acyl; keto; nitrile;
amide; ester; alkoxy; etc.

Suitable linking groups for any substituent may
include groups from about 1 to about 20 contiguous atoms,
15 which may be branched or substituted and which may
include one or more heteroatoms, which terminate in a
functional group capable of further reaction or
attachment to a polymer or support. Examples of suitable
linking groups include alkyl; aryl; acyl; polyamide;
20 polyether; all optionally substituted, and combinations
thereof.

R_8 and R_{10} may further include functional groups
capable of altering the physical properties of the
compound, such as solubility, pKa, etc. For example,
25 these include optionally substituted carboxylates, amino
groups, quaternary ammonium groups, sulfonates, PEG, etc.

It will be understood that when any of the
substituents is a detectable moiety, that could also
include suitable linking groups which link the detectable
30 moiety to the rest of the indicator compound. Suitable
linking groups include those listed above. Suitable
detectable moieties include those defined above.

R_8 is preferably selected from the group consisting of
boronic acid, boronate ion, arsenious acid, arsenite ion,

telluric acid, tellurate ion, germanic acid, germanate ion, and combinations thereof.

It will also be understood from the above definition that the present compounds and detection systems may be in polymeric form. Thus, an integral compound (containing recognition elements and detectable moiety) could be linked to an existing polymer, or the integral compound in monomeric form could be polymerized or co-polymerized with another suitable monomer to form a polymer. Alternatively, two separate monomeric components (e.g., one containing the recognition elements, and one containing a detectable moiety) could be co-polymerized so that the resulting polymer contains all necessary elements of the system (see Example 6).

Many uses exist for the indicator compounds of the present invention, including uses as indicators in the fields of energy, medicine and agriculture. For example, the indicator compounds can be used to detect sub-levels or supra-levels of glucose in physiological buffers or fluids, such as blood, plasma, serum, interstitial fluid, cerebrospinal fluid, urine, saliva, intraocular fluid, lymph, tears, or sweat, thus providing valuable information for diagnosing or monitoring such diseases as diabetes and adrenal insufficiency.

Medical/pharmaceutical production of glucose for human therapeutic application requires monitoring and control.

Uses for the present invention in agriculture include detecting levels of glucose in soybeans and other agricultural products. Glucose must be carefully monitored in critical harvest decisions for such high value products as wine grapes. As glucose is the most expensive carbon source and feedstock in fermentation processes, glucose monitoring for optimum reactor feed rate control is important in power alcohol production.

Reactor mixing and control of glucose concentration also
is critical to quality control during production of soft
drinks and fermented beverages, which consumes the
largest amounts of glucose and fermentable (vicinal diol)
5 sugars internationally.

When the indicator compounds incorporate fluorescent
indicator substituents, various detection techniques also
are known in the art. For example, the compounds of the
invention can be used in fluorescent sensing devices
10 (e.g., U.S. Patent No. 5,517,313) or can be bound to
polymeric material such as test paper for visual
inspection. This latter technique would permit, for
example, glucose measurement in a manner analogous to
determining pH with a strip of litmus paper. The
15 compounds described herein may also be utilized as simple
reagents with standard benchtop analytical
instrumentation such as spectrofluorometers or clinical
analyzers as made by Shimadzu, Hitachi, Jasco, Beckman
and others. These molecules would also provide analyte
20 specific chemical/optical signal transduction for fiber
optic-based sensors and analytical fluorometers as made
by Ocean Optics (Dunedin, Florida), or Oriel Optics.

U.S. Patent 5,517,313, the disclosure of which is
incorporated herein by reference, describes a
25 fluorescence sensing device in which the compounds of the
present invention can be used to determine the presence
or concentration of glucose in a liquid medium. The
sensing device comprises a layered array of a fluorescent
indicator molecule-containing matrix (hereafter
30 "fluorescent matrix"), a high-pass filter and a
photodetector. In this device, a light source,
preferably a light-emitting diode ("LED"), is located at
least partially within the indicator material, or in a
waveguide upon which the indicator matrix is disposed,
35 such that incident light from the light source causes the

indicator molecules to fluoresce. The high-pass filter allows emitted light to reach the photodetector, while filtering out scattered incident light from the light source. The fluorescence of the indicator molecules employed in the device described in U.S. Patent 5,517,313 is modulated, e.g., attenuated or enhanced, by the local presence of glucose.

In the sensor described in U.S. Patent 5,517,313, the material which contains the indicator molecule is permeable to the analyte. Thus, the analyte can diffuse into the material from the surrounding test medium, thereby affecting the fluorescence emitted by the indicator compounds. The light source, indicator compound-containing material, high-pass filter and photodetector are configured such that at least a portion of the fluorescence emitted by the indicator compounds impacts the photodetector, generating an electrical signal which is indicative of the concentration of glucose in the surrounding medium.

In accordance with other possible embodiments for using the indicator compounds of the present invention, sensing devices also are described in U.S. Patent Nos. 5,910,661, 5,917,605 and 5,894,351, all incorporated herein by reference.

The compounds of the present invention can also be used in an implantable device, for example to continuously monitor blood glucose levels in vivo. Suitable devices are described in, for example, co-pending U.S. Patent Application Serial No. 09/383,148 filed August 26, 1999, as well as U.S. Patent Nos. 5,833,603, 6,002,954 and 6,011,984, all incorporated herein by reference.

The compounds of the present invention can be prepared by persons skilled in the art without an undue amount of experimentation using readily known reaction

mechanisms and reagents, for example including reaction mechanisms which are consistent with the general procedures described below.

5

Example 1

Water soluble copolymer of anthracene derivative and MAPTAC

10 I. Synthesis of mono-boronate-anthracene indicator co-polymerized in water-soluble polymer:

A. 9-[3-(methacrylamido)propylamino]methylantracene

To a suspension of N-(3-aminopropyl)methacrylamide hydrochloride salt (11.82g, 66.0 mmole, 3.0 equiv.) and DBMP (10mg as inhibitor) in 250 mL CHCl₃ at 0°C was added dropwise DIEA (18.5 g, 25.0 mL, 144 mmole, 6.5 equiv.) over a 20 min period. The mixture was allowed to warm to 25°C and then recooled to 0°C. To the cooled mixture was added dropwise a solution of 9-chloromethylantracene (5.0 g, 22 mmole) in CHCl₃ (100 mL) over a 1 hour period. The mixture was subsequently stirred at 25°C for 1 hour, 50°C for 12 hours and then 70°C for 2 hours. At this time, the mixture was washed with 4 x 60 mL portions of water, and the combined aqueous layers were extracted with CH₂Cl₂. The combined organic extracts were dried over anhydrous Na₂SO₄, decanted and concentrated *in vacuo*. The crude material was purified by silica gel chromatography (flash silica gel, 2-5% CH₃OH/CH₂Cl₂) to yield 2.44 g (33%) of a solid product.

TLC: Merck silica gel 60 plates, Rf 0.39 with 90/10 CH₂Cl₂/CH₃OH, see with UV (254/366), ninhydrin stain.

B. 9-[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[3-(methacrylamido)propylamino]methylanthracene.

To a solution of 9-[3-(methacrylamido)propylamino]-methylanthracene (2.44 g, 7.34 mmole) and DBMP (10 mg as
5 inhibitor) in 200 mL CHCl_3 at 0°C was added DIEA (2.85 g, 3.84 mL, 22.0 mmole, 3.0 equiv.) in portions over a 10 min period, followed by the dropwise addition of a solution of (2-bromomethylphenyl)boronic acid neopentyl ester (2.49 g, 8.81 mmole, 1.2 equiv.) over a 30 min
10 period. The mixture was subsequently stirred at 25°C for 20 hours. At this time, the mixture was washed with water, and the combined aqueous layers were extracted with CH_2Cl_2 . The combined organic extracts were dried over anhydrous Na_2SO_4 , decanted and concentrated *in vacuo*.
15 The crude material was purified by silica gel chromatography (flash silica gel, 2-5% $\text{CH}_3\text{OH}/\text{CH}_2\text{Cl}_2$) to yield 2.50 g (76%) of a lightly yellow crystalline solid.

Mp: $72-73^\circ\text{C}$.

20

TLC: Merck silica gel 60 plates, Rf 0.36 with 90/10 $\text{CH}_2\text{Cl}_2/\text{CH}_3\text{OH}$, see with UV (254/366), ninhydrin stain.

C. Water soluble copolymer of 9-[N-[2-(5,5-dimethyl-
25 borinan-2-yl)benzyl]-N-[3-(methacrylamido)propylamino]-methylanthracene and MAPTAC (1:20 molar ratio).

To a solution of 9-[N-[2-(5,5-dimethylborinan-2-yl)-benzyl]-N-[3-(methacrylamido)propylamino]methylanthracene (0.0490 g, 0.105 mmole) and [3-(methacrylamido)propyl]-
30 trimethylammonium chloride (MAPTAC, 50 wt % aqueous solution, 0.48 g, 0.90 mL, 2.1 mmole, 20 equiv.) in 1.5 mL ethylene glycol was added 4,4'-azobis(cyanovaleric acid) (0.008 g, 0.03 mmole, 1.4 mole % of total monomer). The solution was purged with argon gas for 5

minutes and then heated to 60°C in the dark for 18 hours.

At this time, the viscous solution was cooled to 25°C, diluted with 5 mL water and dialyzed through a cellulose acetate membrane (MWCO 3500) against 3 x 4 L of water.

- 5 The dialyzed material was concentrated to dryness to yield 0.339 g (68%) of a yellow glassy solid.

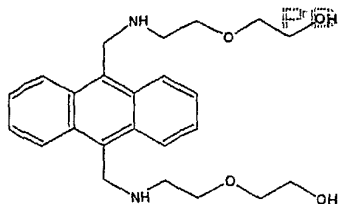
II. Modulation of Fluorescence With Glucose and Lactate

- The modulation of the fluorescence of the copolymer (which contains a single recognition element) prepared in this example by glucose and lactate was determined. Figure 1 shows the normalized fluorescence emission (I/I₀ @ 420 nm) of 0.5 mg/mL solutions of the copolymer (1:20 molar ratio) in PBS containing a) 0-20 mM glucose; b) 0-20 mM lactate. Spectra were recorded using a Shimadzu RF-5301 spectrofluorometer with excitation @365 nm; excitation slits at 1.5 nm; emission slits at 5 nm; ambient temperature. Error bars are standard deviation with duplicate values for each data point. The fluorescence of the copolymer was affected by the presence of glucose and lactate.

Example 2

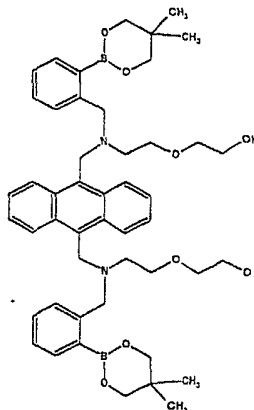
- 25 Modulation of bis-boronate-indicator covalently attached to water-soluble polymer by glucose and potential physiological interferences.

- I. Synthesis of single-methacrylate monomer of bis-boronate-anthracene indicator



A. 9,10-bis[[2-(2-hydroxyethoxy)ethylamino]methyl]-anthracene.

- To a solution of 2-(2-aminoethoxy)ethanol (31.4 g, 30.0 mL, 299 mmole, 20.9 equiv.) in 40 mL CHCl_3 at 23°C was added 9,10-bis(chloromethyl)anthracene (3.94 g, 14.3 mmole). The solution was stirred in the dark for 67 hours. At this time, added 100 mL CH_2Cl_2 and washed with 1 x 50 mL and 2 x 100 mL portions of NaHCO_3 (saturated aqueous solution). The organic extract was dried over anhydrous Na_2SO_4 , filtered and concentrated to yield 4.67 g (79%) of a yellow powder. Product (~85 % pure by RP-HPLC) was carried on as is.
- HPLC conditions: HP 1100 HPLC chromatograph, Vydac 201TP 10 x 250 mm column, 0.100 mL injection, 2 mL/min, 370 nm detection, A = water (0.1% HFBA) and B = MeCN (0.1% HFBA), gradient 10% B 2 min, 10-80% B over 18 min, 80-100% B over 2 min, 100 %B 2 min, retention time 15.6 min.



B. 9,10-bis[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[2-(2-hydroxyethoxy)ethylamino]methyl]anthracene.

A solution of 9,10-bis[[2-(2-hydroxyethoxy)-
 5 ethylamino]methyl]anthracene (4.02 g, 9.75 mmole), DIEA
 (12.6 g, 17.0 mL, 97.5 mmole, 10.0 equiv.) and
 (2-bromomethylphenyl)boronic acid neopentyl ester (13.7
 g, 48 mmole, 4.9 equiv.) in 125 mL CHCl_3 at 23°C was
 stirred in the dark for 46 hours. At this time, the
 10 reaction mixture was concentrated initially by rotary
 evaporation, then using a vacuum pump to remove the DIEA.
 The residue was purified by alumina column chromatography
 (150 g activated neutral alumina, 0-3% $\text{CH}_3\text{OH}/\text{CH}_2\text{Cl}_2$) to
 yield 5.67 g (70%) of a viscous oil which solidified upon
 15 standing. Product (~85 % pure by RP-HPLC) was carried on
 as is.

TLC: Merck basic alumina plates, R_f 0.33 with 95/5
 $\text{CH}_2\text{Cl}_2/\text{CH}_3\text{OH}$, see with UV (254/366).

20

this time, the reaction mixture was filtered and concentrated by rotary evaporation. The residue was purified by alumina column chromatography (50 g activated neutral alumina, 0-4% CH₃OH/CH₂Cl₂) to yield 0.150 g (47%) of a yellow solid.

FAB MS: Calc'd for C₅₂H₆₆B₂N₂O₉, [M]⁺ 885; Found [M + 1]⁺ 886.

TLC: Merck basic alumina plates, R_f 0.45 with 95/5 CH₂Cl₂/CH₃OH, see with UV (254/366).

HPLC: HP 1100 HPLC chromatograph, Vydac 201TP 10 x 250 mm column, 0.100 mL injection, 2 mL/min, 370 nm detection, A = water (0.1% HFBA) and B = MeCN (0.1% HFBA), gradient 10% B 2 min, 10-80% B over 18 min, 80-100% B over 2 min, 100% B 2 min, retention time 21 min.

D. Water soluble copolymer of 9-[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[2-(2-methacroyloxyethoxy)ethyl-amino]methyl]-10-[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[2-(2-hydroxyethoxy)ethylamino]-methyl]anthracene and TMAMA (1:50 molar ratio).

To a solution of [2-(methacryloxy)ethyl]trimethylammonium chloride (TMAMA, 70 wt% aqueous solution, 0.344 g monomer, 1.66 mmole, 50 equiv.) in 0.600 mL water was added a solution of 9-[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[2-(2-methacroyloxyethoxy)ethylamino]methyl]-10-[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[2-(2-hydroxyethoxy)ethylamino]methyl]anthracene (0.0024 g, 0.0033 mmole) in 3.00 mL MeOH. To this mixture was added 4,4'-azobis(4-cyanovaleric acid) (0.0075 g, 0.027 mmole, 1.6 mole % of total monomer). The solution was filtered through a 0.45μ membrane filter, was purged with nitrogen gas and then heated in the dark at 55°C for 16 hours. At

this time, the viscous solution was cooled to 5°C and 199 concentrated *in vacuo*. The residue was diluted with 20 mL water and filtered through a 0.2µ membrane filter. The polymer solution was dialyzed through a cellulose acetate membrane (MWCO 3500) against 2 x 4 L of water. From the dialysis was obtained 38.5 mL of polymer solution. Concentration of a portion of this solution to dryness indicated 0.0075g polymer per 1.0 mL solution. Overall 0.289g (77%) yield of polymer.

10

II. Modulation of Fluorescence With Glucose, Lactate and Acetoacetate

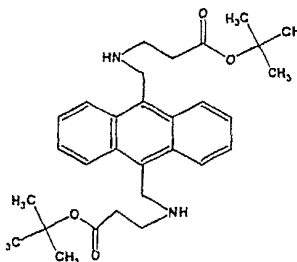
The modulation of the fluorescence of the copolymer (which contains two recognition elements) prepared in this example by glucose, lactate and acetoacetate was determined. Figure 2 shows the normalized fluorescence emission (I/I_0 @ 428 nm) of a 1.5 mg/mL solution of anthracene bis boronate-TMAMA (1:50 mole ratio) copolymer in PBS containing a) 0-20 mM glucose; b) 0-20 mM lactate; c) 0-20 mM lithium acetoacetate. Spectra were recorded using a Shimadzu RF-5301 spectrofluorometer with excitation @365 nm; excitation slits at 1.5 nm; emission slits at 1.5 nm; ambient temperature. The fluorescence of the copolymer was affected by the presence of glucose, but not by the presence of lactate or acetoacetate.

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Example 3

Effect of lactate in solution on the dose response effect of glucose on the fluorescence of bis-boronate-anthracene indicator

30

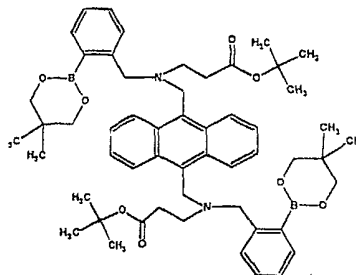


A. 9,10-bis[[2-(tert-butoxycarbonyl)ethylamino]methyl]-anthracene.

A solution of β -alanine tert-butyl ester
5 hydrochloride (3.06 g, 16.8 mmole, 5.09 equiv.), DIEA
(4.27 g, 5.75 mL, 33.0 mmole, 10.00 equiv.) and 9,10-
bis(chloromethyl)anthracene (0.910 g, 3.31 mmole) in 75
mL CHCl_3 at 23°C was stirred in the dark for 93 hours. At
this time, the solution was filtered and washed with 1 x
10 40 mL and 2 x 60 mL portions of NaHCO_3 (saturated aqueous
solution). The organic extract was dried over anhydrous
 Na_2SO_4 , filtered and concentrated to yield a crude yellow
solid. The residue was purified by silica gel column
chromatography (30 g gravity grade gel, 0-3% $\text{CH}_3\text{OH}/\text{CH}_2\text{Cl}_2$)
15 to yield 1.06 g (65%) of a viscous yellow-orange.
Product was carried on as is.

TLC: Merck silica gel 60 plates, Rf 0.33 with 95/5
 $\text{CH}_2\text{Cl}_2/\text{CH}_3\text{OH}$, see with UV (254/366).

20



B. 9,10-bis[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[2-(tert-butoxycarbonyl)ethylamino]methyl]anthracene.

A solution of 9,10-bis[[2-(tert-butoxycarbonyl)-ethylamino]methyl]anthracene (1.60 g, 3.25 mmole), DIEA (4.45 g, 6.00 mL, 34.4 mmole, 10.6 equiv.) and (2-bromomethylphenyl)boronic acid neopentyl ester (4.80 g, 17.0 mmole, 5.22 equiv.) in 30 mL CHCl_3 at 23°C was stirred in the dark for 4.5 days. At this time, 45 mL CHCl_3 were added to the mixture and the mixture was washed with 2 x 25 mL portions of NaHCO_3 (saturated aqueous solution). The organic extract was dried over anhydrous Na_2SO_4 , filtered and concentrated to yield crude reddish oil. The residue was purified by alumina column chromatography (100 g activated neutral alumina, 0-3% $\text{CH}_3\text{OH}/\text{CH}_2\text{Cl}_2$) to yield ~ 3.5 g of an orange solid. The product was dissolved, followed by the formation of a white precipitate (DIEA-HBr salt). The solution was filtered and the filtrate concentrated to yield 2.72 g (93%) of an orange solid. Product (>80 % pure by RP-HPLC) was carried on as is.

TLC: Merck basic alumina plates, R_f 0.66 with 95/5 $\text{CH}_2\text{Cl}_2/\text{CH}_3\text{OH}$, see with UV (254/366).

25

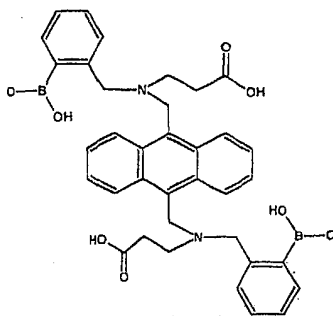
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10 x 250 mm column, 0.100 mL injection, 2 mL/min, 370 nm

detection, A = water (0.1% HFBA) and B = MeCN (0.1%

100% B over 2 min, 100% B 2 min, retention time 23.9 min.



C. 9,10-bis[N-(2-boronobenzyl)-N-[3-(propanoyl) amino]-

10 A solution of 9,10-bis[N-[2-(5,5-dimethylborinan-2-

yl) benzyl]-N-[2-(tert-butoxycarbonyl)ethylamino]methyl]-

anthracene (0.556 g, 0.620 mmole) in 5 mL 20% TFA/CH₂Cl₂

at 23°C was stirred in the dark for 25 hours. At this

time, the reaction mixture was concentrated under a

15 stream of N₂ gas. The residue was triturated with 3 x 10

mL portions of ether. The residual solid was dried in

vacuo to yield 0.351g (87%) of a fluffy yellow powder.

FAB MS: Glycerol matrix; Calc'd for $C_{42}H_{46}B_2N_2O_{10}$ (bis

20 glycerol adduct) $[M]^+$ 760; Found $[M]^+$ 760.

HPLC: HP 1100 HPLC chromatograph, Waters 5 x 100 mm

NovaPak HR C18 column, 0.025 mL injection, 0.75 mL/min,

1.5 mL injection loop, 360 nm detection, A = water (0.1%

HFBA) and B = MeCN (0.1% HFBA), gradient 10% B 2 min, 10-80% B over 18 min, 80-100% B over 2 min, 100% B 2 min, retention time 16.7 min.

5 D. Modulation of Fluorescence With Glucose and Lactate

The modulation of the fluorescence of the indicator compound (which contains two recognition elements) prepared in this example by glucose and lactate was determined. Figure 3 shows the fluorescence (at 428 nm) of 75 μ M solutions of bis carboxylate bis-boronate-anthracene indicator in PBS containing a) 0-10 mM glucose, 0 mM lactate; b) 0-10 mM glucose, 2 mM lactate; c) 0-10 mM glucose, 5 mM lactate. Spectra were recorded using a Shimadzu RF-5301 spectrofluorometer with excitation @365 nm; excitation slits at 1.5 nm; emission slits at 1.5 nm; ambient temperature. All points measured in triplicate, with ± 1 SD error bars included. The presence of lactate did not substantially affect the fluorescence modulation of the indicator by glucose.

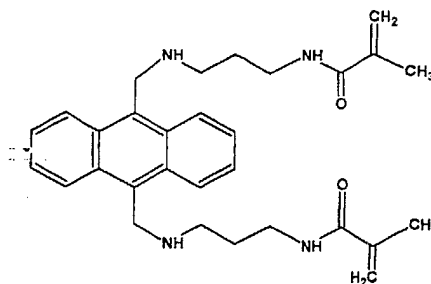
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Example 4

Selectivity of Bis-Boronate Glucose Indicator for Glucose vs. Lactate and Acetoacetate When Indicator Covalently Immobilized in the Hydrogel

25

I. Preparation of Dual-Methacrylamide Monomer



5 **A. 9,10-bis[3-(methacrylamido)propylamino]-methylanthracene.**

A suspension of 9,10-bis(chloromethyl)anthracene (1.5 g, 5.45 mmole), DIEA (28.17 g, 38.00 mL, 218 mmole, 40 equiv.), N-(3-aminopropyl)methacrylamide hydrochloride salt (9.76 g, 54.5 mmole, 10.0 equiv.), and ~ 5 mg of BHT
 10 in 200 mL CHCl₃ at 23°C was stirred in the dark for 4 days at 40°C. At this time, the temperature was increased to 45°C and the mixture was stirred for 3 days longer. At this time, a precipitate had formed. The mixture was
 15 filtered, and the solid product dissolved in the minimum amount of CH₂Cl₂. A yellow crystalline solid, the bis hydrochloride salt of the desired product, formed overnight (3.15 g, quantitative).

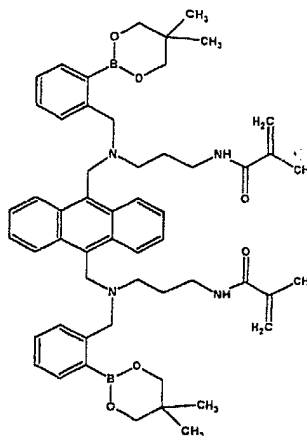
20 TLC: Merck basic alumina plates, R_f 0.31 with 90/10 CH₂Cl₂/CH₃OH, see with UV (254/366).

HPLC: HP 1100 HPLC chromatograph, Waters 5 x 100 mm NovaPak HR C18 column, 0.100 mL injection, 0.75 mL/min,
 25 360 nm detection, A = water (0.1% HFBA) and B = MeCN (0.1% HFBA), gradient 10% B 2 min, 10-80% B over 18 min,

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80-100% B over 2 min, 100% B 2 min, Retention time 15.0 min.



- 5 B. 9,10-bis[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[3-(methacrylamido)propylamino]methylantracene. (Dual-methacrylamide monomer)

A solution of 9,10-bis[3-(methacrylamido)-
propylamino]methylantracene (0.0.650 g, 1.34 mmole of
10 the free amine), DIEA (0.612 g, 0.825 mL, 4.74 mmole,
3.55 equiv.), (2-bromomethylphenyl)boronic acid neopentyl
ester (1.34 g, 4.74 mmole, 3.55 equiv.) and BHT (5 mg as
inhibitor) in 20 mL CHCl₃ at 23°C was stirred in the dark
for 5 days. At this time, the reaction mixture was
15 concentrated in vacuo and the residue was purified by
alumina chromatography (200 g activated neutral alumina,
0-2% CH₃OH/CH₂Cl₂) to yield 0.465 g (39%) of a very
viscous yellow oil.

TLC: Merck basic alumina plates, Rf 0.159 with 590/410 nm light
 $\text{CH}_2\text{Cl}_2/\text{CH}_3\text{OH}$, see with UV (254/366).

HPLC: HP 1100 HPLC chromatograph, Waters 5 x 100 mm

5 NovaPak HR C18 column, 0.050 mL injection, 0.75 mL/min,
360 nm detection, A = water (0.1% HFBA) and B = MeCN
(0.1% HFBA), gradient 10% B 2 min, 10-80% B over 18 min,
80-100% B over 2 min, 100% B 2 min, retention time 16.9
min.

10

**C. Preparation of N,N-dimethylacrylamide hydrogel with
glucose indicator:**

A solution of N,N-dimethylacrylamide (40% wt.) and
N,N'-methylenebisacrylamide (0.8% wt.) in ethylene glycol
15 was prepared. 9,10-bis[N-[2-(5,5-dimethylborinan-2-yl)-
benzyl]-N-[3-(methacrylamido)propylamino]methylanthracene
(17.8 mg, 2×10^{-5} mole) and 40 μL of aqueous ammonium
persulfate (5% wt) were combined with 1 mL of ethylene
glycol monomer solution. The resulting solution was
20 placed in a glove box purged with nitrogen. An aqueous
solution of N,N,N',N'-tetramethylethylenediamine (80 μL ,
5% wt.) was added to the monomer formulation to
accelerate polymerization. The resulting formulation was
poured in a mold constructed from microscope slides and
25 100 micron stainless steel spacer. After being kept for
8 hours in nitrogen atmosphere the mold was placed in
phosphate buffered saline (PBS) (10 mM PBS, pH=7.4), the
microscope slides were separated, and the hydrogel was
removed. The hydrogel was washed with 100 mL of PBS
30 containing 1 mM lauryl sulfate sodium salt and 1 mM EDTA
sodium salt for 3 days, the solution being changed every
day, followed by washing with DMF/PBS (10/90 by vol., 3 x
100 mL), and finally with PBS (pH=7.4, 3 x 100 mL). The
resulting hydrogel polymer was stored in PBS (10 mM PBS,

pH=7.4) containing 0.2% wt. sodium azide and 1 mM EDTA sodium salt.

5 **II. Modulation of Fluorescence With Glucose, Lactate and Acetoacetate**

 The modulation of the fluorescence of the indicator compound (which contains two recognition elements) prepared in this example by glucose, lactate and
10 acetoacetate was determined. Figure 4 shows the normalized fluorescence emission (I/I_0 @ 427 nm) of a hydrogel containing the glucose recognition molecule of this example in 10 mM PBS, pH 7.4 containing 0.2% NaN_3 , and 1 mM EDTA containing various amounts of sodium-L-lactate,
15 lithium acetoacetate or α -D-glucose. Data were recorded using a Shimadzu RF-5301 spectrofluorometer with excitation @365 nm (slit = 3 nm) and emission at 427 nm (slit = 3 nm) at low sensitivity at 37°C using a temperature controlled sample holder. The cuvettes
20 containing 3 mL of the desired solution were equilibrated at 37°C for 15 minutes before measurement. Each hydrogel sample was measured in four independent samples. Error bars are standard deviation with quadruplicate values for each data point. The hydrogels containing a glucose
25 recognition molecule were prepared as previously described. The hydrogels were mounted on glass slides and covered with polyester mesh in PMMA cuvettes at 45° to the incident light. Solutions of 1, 5, 10 and 20 mM sodium L-lactate [Aldrich], 5, 10 and 20 mM lithium
30 acetoacetate [Aldrich], and 1, 2, 4, 5, 10, and 20 mM α -D-glucose were prepared in 10 mM PBS, pH 7.4 containing 0.2% NaN_3 , and 1 mM EDTA. The fluorescence of the copolymer was affected by the presence of glucose, but not by the presence of lactate or acetoacetate.

35

Example 5**Glucose selectivity vs. lactate using bis-boronate recognition and proximity quenching signal generation**5 **A. N-(2,2-diethoxyethyl)-4-bromo-1,8-naphthalimide.**

A suspension of 4-bromo-1,8-naphthalic anhydride (10.0 g, 36.1 mmol) and aminoacetaldehyde diethyl acetal (4.81 g, 5.26 mL, 36.1 mmol, 1 equiv.) in 45 mL EtOH was stirred at 45°C for 3 days. At this time, the resulting
10 suspension was filtered, washing with EtOH and the residue was dried to yield 13.3 g (94%) of a light brown solid product.

TLC: Merck silica gel 60 plates plates, R_f 0.17 with 98/2
15 CH₂Cl₂/CH₃OH, see with UV (254/366).

HPLC: HP 1100 HPLC chromatograph, Waters 5 x 100 mm NovaPak HR C18 column, 0.050 mL injection, 0.75 mL/min, 1.5 mL injection loop, 360 nm detection, A = water (0.1% HFBA) and B = MeCN (0.1% HFBA), gradient 10% B 2 min,
20 10-80% B over 18 min, 80-100% B over 2 min, 100% B 2 min, retention time 24.2 min.

25 **B. N-(2,2-diethoxyethyl)-4-butylamino-1,8-naphthalimide.**

A solution of N-(2,2-diethoxyethyl)-4-bromo-1,8-naphthalimide (0.797 g, 2.03 mmol) and n-butylamine (1.48 g, 2.00 mL, 20.2 mmol, 9.96 equiv.) in 8 mL NMP was heated at 45°C for 66 hours. At this time, the resulting suspension was allowed to cool to 25°C, followed by
30 filtration. The residue was dissolved with 50 mL ether and extracted 3 x 50 mL water. The organic extract was dried over anhydrous Na₂SO₄, filtered and concentrated to yield a crude yellow powder. The crude material was purified by silica gel chromatography (25 g gravity grade

gel, 0-1% CH₃OH/CH₂Cl₂) to yield 0.635 g (82%) of a yellow powder.

TLC: Merck silica gel 60 plates, Rf 0.71 with 95/5

5 CH₂Cl₂/CH₃OH, see with UV (254/366).

HPLC: HP 1100 HPLC chromatograph, Waters 5 x 100 mm

NovaPak HR C18 column, 0.050 mL injection, 0.75 mL/min,

1.5 mL injection loop, 450 nm detection, A = water (0.1%

10 HFBA) and B = MeCN (0.1% HFBA), gradient 10% B 2 min,

10-80% B over 18 min, 80-100% B over 2 min, 100% B 2 min, retention time 23.5 min.

C. N-(2-oxoethyl)-4-butylamino-1,8-naphthalimide.

15 A solution of N-(2,2-diethoxyethyl)-4-butylamino-

1,8-naphthalimide (0.622 g, 1.62 mmol) and p-toluene-

sulfonic acid mono hydrate (0.010 g, 0.053 mmol, 0.032

equiv.) in 25 mL acetone was stirred at 25°C for 18

hours. At this time, the solution was concentrated and

20 the residue purified by silica gel chromatography (25 g

gravity grade gel, 0-1% CH₃OH/CH₂Cl₂) to yield 0.470 g

(94%) of an orange solid.

TLC: Merck silica gel 60 plates, Rf 0.61 with 95/5

25 CH₂Cl₂/CH₃OH, see with UV (254/366).

¹H NMR (400 MHz, CDCl₃); δ 1.03 (t, 3H, J = 7.3 Hz), 1.53

(m, 2H), 1.78 (m, 2H), 3.38 (t, 2H, J = 7.2 Hz), 5.02 (s,

2H), 6.64 (d, 1H, J = 8.6 Hz), 7.52 (dd, 1H, J = 7.4, 8.3

30 Hz), 8.08 (dd, 1H, J = 1 Hz, 8.5 Hz), 8.38 (d, 1H, J =

8.3 Hz), 8.46 (dd, 1H, J = 1.0, 7.3 Hz), 9.75 (s, 1H).

HPLC: HP 1100 HPLC chromatograph, Waters 5 x 100 mm

NovaPak HR C18 column, 0.050 mL injection, 0.75 mL/min,

35 1.5 mL injection loop, 450 nm detection, A = water (0.1%

HFBA) and B = MeCN (0.1% HFBA), gradient 10% B 2 min, 10-80% B over 18 min, 80-100% B over 2 min, 100% B 2 min, retention time 19.6 min.

5 D. N-(4-dimethylaminobenzyl)-1,6-diaminohexane.

A suspension of 4-dimethylaminobenzaldehyde (1.00 g, 6.70 mmol), Na₂SO₄ (6.70 g, 47.2 mmol, 7.04 equiv.) and 1,6-diaminohexane (3.89 g, 33.5 mmol, 5.00 equiv.) in 20 mL anhydrous EtOH was stirred in the dark at 25°C under an atmosphere of nitrogen gas for 18 hours. At this time, the solution was filtered and NaBH₄ (1.73 g, 45.8 mmol, 6.84 equiv.) was added to the filtrate. The suspension was stirred at 25°C for 5 hours. At this time, the reaction mixture was concentrated and the residue dissolved in 50 mL water and extracted 3 x 50 mL ether. The combined organic extracts were washed 2 x 50 mL water. The combined aqueous extracts were extracted 2 x 50 mL ether. The combined organic extracts were dried over Na₂SO₄, filtered and concentrated to yield 1.35 g (81%) of a viscous oil.

TLC: Merck silica gel 60 plates plates, R_f 0.58 with 80/15/5 CH₂Cl₂/CH₃OH/iPrNH₂, see with ninhydrin stain, UV (254/366).

25

HPLC: HP 1100 HPLC chromatograph, Waters 5 x 100 mm NovaPak HR C18 column, 0.050 mL injection, 0.75 mL/min, 1.5 mL injection loop, 280 nm detection, A = water (0.1% HFBA) and B = MeCN (0.1% HFBA), gradient 10% B 2 min, 10-80% B over 18 min, 80-100% B over 2 min, 100% B 2 min, retention time 13.3 min.

30 E. N-2-[5-(N-4-dimethylaminobenzyl)aminohexyl]aminoethyl)-4-butylamino-1,8-naphthalimide.

35 To a suspension of N-(2-oxoethyl)-4-butylamino-1,8-

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naphthalimide (0.346 g, 1.11 mmol) in 25 mL anhydrous

MeOH was added a solution of N-(4-dimethylamino-
benzyl)-1,6-diaminohexane (0.554 g, 2.22 mmol, 2.00
equiv.) and acetic acid (0.067 g, 1.1 mmol, 1.0 equiv.)

5 in 20 mL anhydrous MeOH. To this mixture was added a
solution of NaCNBH₃ (0.070 g, 1.1 mmol, 1.0 equiv.) in 5
mL anhydrous MeOH. The reaction mixture was stirred at
25°C for 15 hours. At this time, the MeOH was removed by
rotary evaporation and the residue was dissolved in 30 mL
10 water. The solution was adjusted to pH 2 with 1 N HCl
and then stirred for 1 hour at 25°C. At this time, the
solution was adjusted to pH 12 with 1 N NaOH and
subsequently extracted 3 x 50 mL CH₂Cl₂. The combined
organic extracts were washed 3 x 50 mL water, dried over
15 anhydrous Na₂SO₄, filtered and concentrated to yield a
crude brown oil. The crude material was purified by
silica gel chromatography (35 g flash grade gel, 0-50%
CH₃OH/CH₂Cl₂, then 45/50/5 CH₃OH/CH₂Cl₂/iPrNH₂) to yield
0.190 g (32%) of diamine product.

20

FAB MS: Calc'd for C₃₃H₄₅N₅O₂ [M]⁺ 544; Found [M]⁺ 544.

TLC: Merck silica gel 60 plates, R_f 0.42 with 80/20
CH₂Cl₂/CH₃OH, see with ninhydrin stain and UV (254/366).

25

HPLC: HP 1100 HPLC chromatograph, Waters 5 x 100 mm
NovaPak HR C18 column, 0.050 mL injection, 0.75 mL/min,
1.5 mL injection loop, 450 nm detection, A = water (0.1%
HFBA) and B = MeCN (0.1% HFBA), gradient 10% B 2 min,
10-80% B over 18 min, 80-100% B over 2 min, 100% B 2 min,
30 retention time 17.6 min.

F. N-2-[5-(N-4-dimethylaminobenzyl)-2-(5,5-dimethylborinan-2-yl)benzyl]aminoethyl-4-butylamino-1,8-naphthalimide.

- 5 To a solution of N-2-[5-(N-4-dimethylaminobenzyl)-aminoethyl]aminoethyl-4-butylamino-1,8-naphthalimide (0.150 g, 0.276 mmole) and DIEA (0.355 g, 0.478 mL, 2.81 mmole, 10.0 equiv.) in 5 mL CHCl₃ was added a solution of
- 10 (2-bromomethylphenyl)boronic acid neopentyl ester (0.390 g, 1.38 mmole, 5.00 equiv.) in 2 mL CHCl₃. The solution was subsequently stirred at 25°C for 27 hours. At this time, the mixture was concentrated and the residue was purified by alumina column chromatography (100 g
- 15 activated neutral alumina, 0-5% CH₃OH/CH₂Cl₂) to yield 0.024 g (19%) of a viscous brown oil.

FAB MS (glycerol matrix): Calc'd for C₅₃H₆₇B₂N₅O₈ [M]⁺ 924 (bis glycerol adduct in place of bis neopentyl ester of boronic acids); Found [M]⁺ 924.

20

TLC: Merck neutral alumina plates, R_f 0.62 with 80/20 CH₂Cl₂/CH₃OH, see with UV (254/366).

25

HPLC: HP 1100 HPLC chromatograph, Waters 5 x 100 mm NovaPak HR C18 column, 0.050 mL injection, 0.75 mL/min, 1.5 mL injection loop, 450 nm detection, A = water (0.1% HFBA) and B = MeCN (0.1% HFBA), gradient 10% B 2 min, 10-80% B over 18 min, 80-100% B over 2 min, 100% B 2 min, retention time 20.7 min.

30

G. N-2-[5-(N-4-dimethylaminobenzyl)-5-[2-(borono)benzyl]amino-
[2-(borono)benzyl]aminoethyl-4-butylamino-1,8-naphthalimide (nBuF-hexa-Q
bis-boronate).

5 The free bis boronic acid product used in glucose
studies results from dissolution of N-2-[5-(N-4-dimethyl-
aminobenzyl)-5-[2-(5,5-dimethylborinan-2-yl)benzyl]amino-
hexyl]-[2-(5,5-dimethylborinan-2-yl)benzyl]aminoethyl-4-
10 butylamino-1,8-naphthalimide in the MeOH/PBS buffer
system.

H. Modulation of fluorescence with glucose and lactate.

 The modulation of the fluorescence of the indicator
compound (which contains two recognition elements)
15 prepared in this sample by glucose and lactate was
determined. Figure 5 shows the normalized fluorescence
emission (I/I_0 @ 535 nm) of 0.015 mM solutions of the
indicator compound in 70/30 MeOH/PBS containing a) 0-20 mM
glucose; b) 0-20 mM lactate. Spectra were recorded using
20 a Shimadzu RF-5301 spectrofluorometer with excitation @
450 nm; excitation slits at 1.5 nm; emission slits at 1.5
nm; ambient temperature. Error bars are standard
deviation with triplicate values for each data point.
The fluorescence of the indicator was affected by the
25 presence of glucose, but not substantially affected by
the presence of lactate.

Example 6

Effect of glucose or lactate on acrylamide gel containing
N-[3-(methacrylamido)propyl]-3,4-dihydroxy-9,10-dioxo-2-
anthracenesulfonamide (Alizarin Red S monomer) and

- 5 α,α' -bis[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[3-
(methacrylamido)propylamino]-1,4-xylene (bis boronic acid
monomer) :

- A. 3,4-Dihydroxy-9,10-dioxo-2-anthracenesulfonyl
10 chloride:

3,4-dihydroxy-9,10-dioxo-2-anthracenesulfonic acid
sodium salt (1.4 g, 3.9 mmoles) was combined with 30 mL
of chlorosulfonic acid and heated to 90°C for 5 hours,
after which the solution was cooled to 0°C and poured
15 into 100 g of ice. After the ice melted the solution was
extracted with CH_2Cl_2 (3 x 100 mL), methylene chloride
extracts were combined, dried with Na_2SO_4 and evaporated
to produce 0.87 g of solid (Yield 66%).

- 20 B. N-[3-(methacrylamido)propyl]-3,4-dihydroxy-9,10-
dioxo-2-anthracenesulfonamide:

3,4-dihydroxy-9,10-dioxo-2-anthracenesulfonyl
chloride (96 mg, 0.28 mmoles) and N-(3-aminopropyl)
methacrylamide hydrochloride (108 mg, 0.6 mmoles) were
25 combined with 20 mL of CH_2Cl_2 . To this suspension Et_3N
(303 mg, 3 mmoles) was added. The mixture was stirred at
room temperature for 24 hours, filtered, and solvent was
evaporated. The resulting solid was subjected to column
chromatography on SiO_2 (10 g) with $\text{CH}_2\text{Cl}_2/\text{MeOH}$ (90/10) as
30 an eluent. The product was obtained as a red solid (80
mg, 64% yield).

FAB MS: Calculated for $\text{C}_{21}\text{H}_{20}\text{N}_2\text{O}_7\text{S}$ M^+ 445; Found M^+ 445.

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HPLC: HP 1100 HPLC chromatograph, Waters 5 μ 100 mm NovaPak HR C18 column, 0.100 mL injection, 0.75 mL/min, 2 mL injection loop, 370 nm detection, A = water (0.1% HFBA) and B = MeCN (0.1% HFBA), gradient 10% B 2 min, 10-80% B over 18 min, 80-100% B over 2 min, 100% B 2 min, retention time 17.67 min.

C. α, α' -bis[3-(methacrylamido)propylamino]-1,4-xylene.

A solution of N-(3-aminopropyl)methacrylamide hydrochloride salt (3.00 g, 16.8 mmole, 2.21 equiv.), DIEA (6.5 g, 8.8 mL, 50 mmole, 6.6 equiv.), terephthalaldicarboxaldehyde (1.02 g, 7.60 mmole) and Na₂SO₄ (10.7 g, 75.3 mmole, 9.91 equiv.) in 75 mL anhydrous MeOH was stirred in the dark at 25°C for 18 hours. At this time, more Na₂SO₄ (10.7 g, 75.3 mmole, 9.91 equiv.) was added and stirring continued for 6 hours longer. At this time, the solution was filtered and NaBH₄ (1.73 g, 45.7 mmole, 6.01 equiv.) was added to the filtrate in portions and subsequently stirred at 25°C for 21 hours. The suspension was filtered through Celite and the filtrate was concentrated. The residue was dissolved in 100 mL CH₂Cl₂ and washed 1 x 25 mL saturated aqueous NaHCO₃. The organic extract was dried over anhydrous Na₂SO₄, filtered and concentrated to yield a viscous oil. The product was carried on as is.

HPLC: HP 1100 HPLC chromatograph, Vydac 201TP 10 x 250 mm column, 0.100 mL injection, 2.00 mL/min, 260 nm detection, A = water (0.1% HFBA) and B = MeCN (0.1% HFBA), gradient 10% B 2 min, 10-80% B over 18 min, 80-100% B over 2 min, 100% B 2 min, retention time 15.8 min.

D. α, α' -bis[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[3-(methacrylamido)propylamino]-1,4-xylene.

A solution of α,α' -bis[3-(methacrylamido)propylamino]-1,4-xylene (2.94 g, 7.61 mmole), DIEA (2.97 g, 4.00 mL, 23.0 mmoles, 3.02 equiv.), (2-bromomethyl-phenyl)boronic acid neopentyl ester (6.50 g, 23.0 mmole, 3.02 equiv.) and BHT (5 mg as inhibitor) in 75 mL CH_2Cl_2 at 25°C was stirred in the dark for 28 hours. At this time, the mixture was washed 1 x 25 mL saturated aqueous NaHCO_3 . The organic extract was dried over anhydrous Na_2SO_4 , filtered and concentrated. To the residue was added 200 mL ether and the suspension was stirred for 18 hours. The suspension was filtered and the residue dissolved in CH_2Cl_2 , filtered and the filtrate concentrated. To the solid residue was added 150 mL ether and the suspension was stirred for 18 hours. At this time, the suspension was filtered yielding 1.98 g (33%) of a fluffy pink powder.

FAB MS: Calc'd for $\text{C}_{46}\text{H}_{64}\text{B}_2\text{N}_4\text{O}_6$ $[\text{M}]^+$ 790; Found $[\text{M} + 1]^+$ 791.

HPLC: HP 1100 HPLC chromatograph, Waters 5 x 100 mm NovaPak HR C18 column, 0.050 mL injection, 0.75 mL/min, 280 nm detection, A = water (0.1% HFBA) and B = MeCN (0.1% HFBA), gradient 10% B 2 min, 10-80% B over 18 min, 80-100% B over 2 min, 100% B 2 min, retention time 13.4 min.

E. Preparation of acrylamide gel containing

N-[3-(methacrylamido)propyl]-3,4-dihydroxy-9,10-dioxo-2-anthracenesulfonamide (Alizarin Red S monomer) and

α,α' -bis[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[3-(methacrylamido)propylamino]-1,4-xylene:

Ethylene glycol solution containing 30% wt. acrylamide and 0.8% wt. N,N'-methylenebisacrylamide was prepared. N-[3-(methacrylamido)propyl]-3,4-

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dihydroxy-9,10-dioxo-2-anthracenesulfonamide (1.5 mg, 3.38 x 10⁻⁶ mole) and α,α' -bis[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[3-(methacrylamido)propylamino]-1,4-xylene (28 mg, 3.54 x 10⁻⁵ mole) were combined with 800
5 μ L of ethylene glycol monomer solution and 40 μ L of 5% wt. aqueous ammonium persulfate. This formulation was placed in a glove box purged with nitrogen along with a mold constructed from glass microscope slides and 100 micron stainless steel spacer. An aqueous solution of
10 N,N,N',N'-tetramethylethylenediamine (40 μ L, 5% wt.) was added to the monomer solution to accelerate polymerization and the final formulation was poured into a glass mold. The mold was left under nitrogen atmosphere for 16 hours, after which it was immersed in
15 PBS (pH=7.4) and the glass slides were separated to afford a hydrogel polymer in a form of a thin film. The resulting hydrogel thin film was washed with 100 mL of phosphate buffered saline containing 1 mM lauryl sulfate sodium salt for 3 days, the solution being changed every
20 day, followed by washing with MeOH/PBS (20/80 by vol., 3 x 100 mL), and finally with PBS (pH=7.4, 3 x 100 mL). Hydrogel polymer was stored in PBS (10 mM PBS, pH=7.4) containing 0.2% wt. sodium azide and 1 mM EDTA sodium salt.

25

F. Modulation of Absorbance With Glucose and Lactate

The modulation of the absorbance of the indicator hydrogel (which contains two recognition elements) prepared in this example by glucose and lactate was
30 determined. The acrylamide gel was mounted in PMMA cell in the same way as described in Example 4. Phosphate buffered saline (PBS), pH=7.4 containing desired amount of glucose or sodium lactate was heated to 37°C in a water bath and placed in the PMMA cell containing the gel
35 after which the PMMA cell was allowed to equilibrate for

15 min at 37°C. Absorbance measurement for each glucose or lactate concentration was conducted in triplicate. For each measurement, absorbance at 650 nm was used as a blank, A(650 nm) was subtracted from all values of A(450nm) and A(530 nm).

Figure 6 shows the absorbance spectra for acrylamide gel (30%) containing 4 mM Alizarin Red S monomer and 44 mM bis boronic acid monomer with and without glucose. Figure 7 shows the effect of glucose on absorbance of acrylamide gel (30%) containing 4 mM Alizarin Red S monomer and 44 mM bis boronic acid monomer. Figure 8 shows the effect of sodium lactate on absorbance of acrylamide gel (30%) containing 4 mM Alizarin Red S monomer and 44 mM bis boronic acid monomer. The absorbance of the indicator was affected by the presence of glucose, but not substantially affected by the presence of lactate.

G. Modulation of Fluorescence With Glucose and Lactate

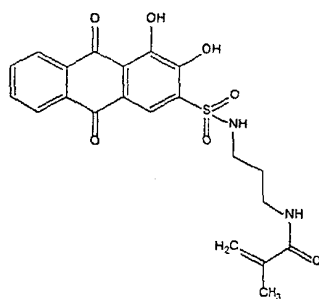
The modulation of the fluorescence of an acrylamide gel synthesized substantially in accordance with this Example 6 (except that 1.9 mg of N-[3-(methacrylamido)-propyl]-3,4-dihydroxy-9,10-dioxo-2-anthracenesulfonamide and 35 mg of α, α' -bis[N-[2-(5,5-dimethylborinan-2-yl)-benzyl]-N-[3-(methacrylamido)propylamino]-1,4-xylene were used) was determined.

The experiment was conducted in a Shimadzu RF-5301 PC spectrofluorimeter equipped with a variable temperature attachment (excitation at 470 nm, slits 3/10 nm, high sensitivity). The acrylamide gel was attached to a piece of a glass slide which was glued in a PMMA fluorescence cell at a 45° angle. The cell was filled with 2.5 ml of PBS (pH=7.4) and heated to 37°C. Stock solutions of glucose (100 mM and 500 mM) in PBS (pH=7.4) were prepared and heated to 37°C in a water bath. An

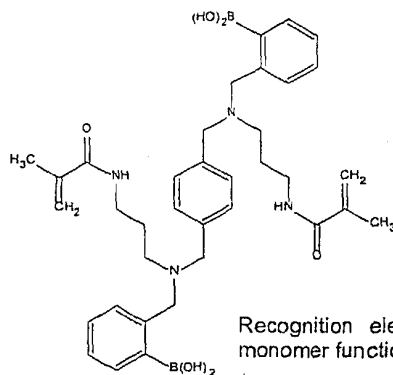
aliquot of heated glucose stock solution was added to the

PMMA cell periodically while the fluorescence intensity at 550 nm was monitored as a function of time (1 measurement every 2 minutes). Glucose concentration in the PMMA cell was measured using a YSI Model 2300 STAT plus glucose analyzer. The results, shown in Figure 9, show that the addition of glucose reduces the fluorescent intensity of the indicator hydrogel. The same effect is seen in Figure 10, which shows the effect of glucose on the fluorescence spectrum of the same type of gel.

That effect is believed to occur because of the following considerations. The methacrylamide monomer of Alizarin Red S (reporter molecule) contains a vicinal diol functionality and monomer functionality (see structure below). In aqueous solution and in organic solvents, the Alizarin Red S and bis-boronate recognition element monomers (see structure below) are capable of reversible reaction with each other to form a boronate ester. The boronate ester molecule formed in this reversible reaction is fluorescent, while the Alizarin Red S monomer by itself displays virtually no fluorescence emission in aqueous solution and in organic solvents, such as MeOH. Thus upon binding to the glucose recognition element, Alizarin Red S changes its optical properties, such as absorbance and quantum yield of fluorescence, for example.



Alizarin Red S with monomer functionality



Recognition element with monomer functionality

A solution of Alizarin Red S with monomer

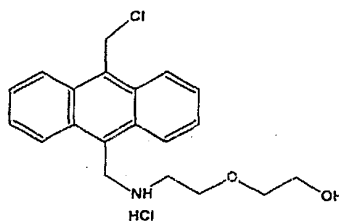
functionality and glucose recognition element with monomer functionality can be prepared together with a hydrogel monomer and a crosslinker. Copolymerization of this mixture produces a hydrogel material which is diffusable to various small and medium size molecules; thus it is capable of analyte detection and quantitation. An analyte, such as glucose for example, would diffuse inside the hydrogel matrix and displace the reporter molecule previously bound to the recognition element. This event causes a change in the optical properties of the hydrogel film since it now contains a greater number of reporter molecules unbound to the recognition element.

The modulation of the fluorescence of the indicator compound (which contains two recognition elements) prepared in this example by glucose and lactate was also determined. The experiment was conducted in a Shimadzu RF-5301 PC spectrofluorimeter equipped with a variable temperature attachment (excitation at 470 nm, slits 5/10 nm, low sensitivity). The acrylamide gel was attached to a piece of a glass slide which was glued in a PMMA fluorescence cell at a 45° angle. The cell was filled with 2.5 ml of PBS (pH=7.4) and heated to 37°C in a water bath. A stock solution of sodium lactate (100 mM) in PBS (pH=7.4) was prepared and heated to 37°C in a water bath. Stock solutions of glucose (100 mM and 500 mM) in PBS (pH=7.4) were prepared and heated to 37°C in a water bath. An aliquot of heated lactate stock solution was added to the PMMA cell periodically while the fluorescence intensity at 550 nm was monitored as a function of time (1 measurement every 2 minutes), until the lactate concentration reached 8 mM. Then, an aliquot of heated glucose stock solution was added to the PMMA cell periodically while the fluorescence intensity at 550 nm was monitored as a function of time (1 measurement

every 2 minutes). Glucose concentration in the PMMA cell was measured using a YSI Model 2300 STAT plus glucose analyzer. The results, shown in Figure 11, show that the addition of lactate had no significant effect on the fluorescent intensity of the indicator hydrogel, and the subsequent addition of glucose reduced the fluorescent intensity of the indicator hydrogel.

Example 7

Single-methacrylamide monomer of bis-boronate-anthracene:



A. 9-chloromethyl-10-[[2-(2-hydroxyethoxy)ethylamino]]-methylantracene hydrochloride salt.

To a suspension of 9,10-bis(chloromethyl)anthracene (5.18 g, 18.8 mmole, 3.99 equiv.) in 200 mL of NMP was added 2-(2-aminoethoxy)ethanol (0.495 g, 0.475 mL, 4.71 mmole). The mixture was stirred in the dark for 17 hours. At this time, the reaction mixture was concentrated to ~ 50 mL under vacuum at 50°C. The residue was purified by silica gel chromatography (150 g gravity grade silica gel, 0-10% CH₃OH/CH₂Cl₂) to yield 0.425 g (24%) of a yellow/orange solid.

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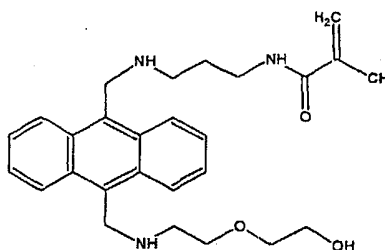
PCT/US02/00199

TLC: Merck silica gel 60 plates, Rf 0.172 with 10/30 00199

CH₂Cl₂/CH₃OH, see with UV (254/366), ninhydrin stain.

HPLC: HP 1100 HPLC chromatograph, Vydac 201TP 10 x 250 mm

5 column, 0.100 mL injection, 2 mL/min, 370 nm detection, A = water (0.1% HFBA) and B = MeCN (0.1% HFBA), gradient 10% B 2 min, 10-80% B over 18 min, 80-100% B over 2 min, 100% B 2 min, retention time 16.1 min.



10

B. 9-[[2-(2-hydroxyethoxy)ethylamino]methyl]-10-[[3-methacrylamido)propylamino]methyl]-anthracene.

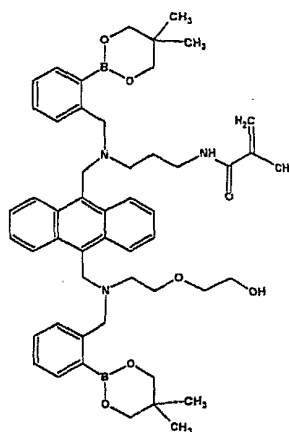
To a suspension of N-(3-aminopropyl)methacrylamide hydrochloride salt (3.08 g, 17.2 mmole, 4.2 equiv.), DIEA
15 (5.19 g, 7.00 mL, 40.1 mmole, 9.8 equiv.) and ~ 3 mg of BHT in 125 mL CHCl₃ at 23°C was added dropwise a solution of 9-chloromethyl-10-[[2-(2-hydroxyethoxy)ethylamino]-methyl]anthracene hydrochloride salt (1.56 g, 4.10 mmole) in 25 mL of CHCl₃. The mixture was subsequently stirred
20 in the dark for 92 hours. At this time, the reaction mixture was filtered and washed with 2 x 40 mL of NaHCO₃ (saturated aqueous solution). The organic extract was dried over anhydrous Na₂SO₄, filtered and concentrated to yield a sticky orange solid which was purified by alumina
25 chromatography (50 g activated neutral alumina, 0-5% CH₃OH/CH₂Cl₂) to yield 0.364 g (20%) of an orange solid.

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PCT/US02/00199

TLC: Merck silica gel 60 plates, Rf 0.16 with 70/30 CH₂Cl₂/CH₃OH, see with UV (254/366), ninhydrin stain

5 HPLC: HP 1100 HPLC chromatograph, Vydac 201TP 10 x 250 mm column, 0.100 mL injection, 2 mL/min, 370 nm detection, A = water (0.1% HFBA) and B = MeCN (0.1% HFBA), gradient 10% B 2 min, 10-80% B over 18 min, 80-100% B over 2 min, 100% B 2 min, retention time 16.85 min.



10

C. 9-[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[3-(methacrylamido)propylamino]methyl]-10-[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[2-(2-hydroxyethoxy)-ethylamino]methyl]anthracene. (Single-methacrylamide monomer)

15

A solution of 9-[[2-(2-hydroxyethoxy)ethylamino]-methyl]-10-[[3-(methacrylamido)propylamino]methyl]-anthracene (0.343 g, 0.763 mmole), DIEA (0.965 g, 1.30 mL, 9.8 equiv.) and (2-bromomethylphenyl)boronic acid neopentyl ester (1.09 g, 3.85 mmole, 5.0 equiv.) in 20 mL

20

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CHCl_3 at 23°C was stirred in the dark for 25 hours. After this

this time, the reaction mixture was concentrated initially by rotary evaporation, then using a vacuum pump to remove DIEA. The residue was purified by alumina column chromatography (40 g activated neutral alumina, 0-10% $\text{CH}_3\text{OH}/\text{CH}_2\text{Cl}_2$) to yield 0.299 g (46%) of a yellow orange solid. This compound may be co-polymerized with a suitable monomer as described previously, deprotected, and used to detect glucose.

10

FAB MS: Calc'd for $\text{C}_{51}\text{H}_{65}\text{B}_2\text{N}_3\text{O}$, $[\text{M}]^+$ 854; Found $[\text{M} + 1]^+$ 855.

TLC: Merck basic alumina plates, Rf 0.35 with 95/5 $\text{CH}_2\text{Cl}_2/\text{CH}_3\text{OH}$, see with UV (254/366).

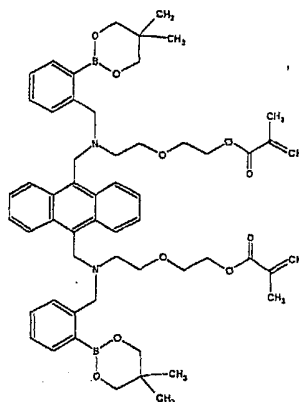
15

HPLC: HP 1100 HPLC chromatograph, Vydac 201TP 10 x 250 mm column, 0.100 mL injection, 2 mL/min, 370 nm detection, A = water (0.1% HFBA) and B = MeCN (0.1% HFBA), gradient 10% B 2 min, 10-80% B over 18 min, 80-100% B over 2 min, 100% B 2 min, retention time 19.7 min.

20

Example 8**Dual-methacrylate monomer of bis-boronate-anthracene**

5



A. 9,10-bis[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[2-(2-methacroyloxyethoxy)ethylamino]methyl]anthracene.

A solution of 9,10-bis[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[2-(2-hydroxyethoxy)ethylamino]methyl]-anthracene (0.100 g, 0.120 mmole; see Example 2), methacrylic acid (0.112 g, 0.110 mL, 1.30 mmole, 10.8 equiv.), DCC (0.316 g, 1.53 mmole, 12.8 equiv.) and N,N-dimethylamino-pyridine (0.014 g, 0.11 mmole, 0.92 equiv.) in 5 mL CH₂Cl₂ was stirred at 0°C for 1 hour, then 23°C for 22 hours. At this time, the reaction mixture was filtered and concentrated by rotary evaporation. The residue was purified by alumina column chromatography (30 g activated neutral alumina, 0-2% CH₃OH/CH₂Cl₂) to yield 0.030 g (26%) of a yellow solid. This compound may be co-polymerized with a suitable monomer as described previously, deprotected, and used to detect glucose.

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FAB MS: Calc'd for $C_{56}H_{70}B_2N_2O_{10}$ [M]⁺ 953. Found [M]⁺ 954.11199
(weak molecular ion peak).

TLC: Merck basic alumina plates, R_f 0.67 with 95/5

5 CH_2Cl_2/CH_3OH , see with UV (254/366).

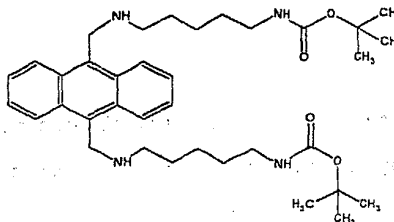
HPLC: HP 1100 HPLC chromatograph, Waters 5 x 100 mm

NovaPak HR C18 column, 0.100 mL injection, 0.75 mL/min, 2
mL injection loop, 370 nm detection, A = water (0.1%

10 HFBA) and B = MeCN (0.1% HFBA), gradient 10% B 2 min, 10-
80% B over 18 min, 80-100% B over 2 min, 100% B 2 min,
retention time 19.6 min.

Example 9

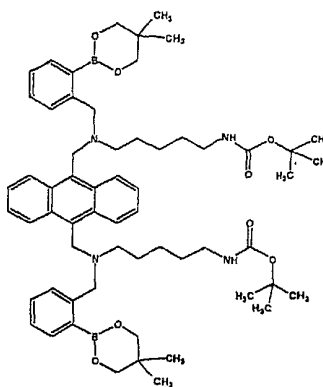
15 Dual 5-aminopentyl bis-boronate-anthracene



A. 9,10-bis[[5-(t-BOC)-aminopentylamino]methyl]-
anthracene.

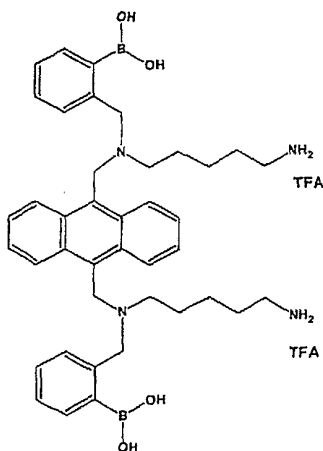
20 A suspension of 9,10-bis(chloromethyl)anthracene
(0.28 g, 1 mmole), DIEA (7.0 mL, 40 mmole), mono-t-
butoxycarbonyl 1,5-diaminopentane (3.75 g, 10 mmole), and
50 ml of $CHCl_3$ was stirred in the dark for 2 days at 45°C.
The solution was washed with saturated $H_2O/NaHCO_3$, the
25 organic phase was dried (Na_2SO_4), and the solvent was
evaporated. The residue was purified by alumina
chromatography (40 g activated neutral alumina, 95/5 %

vol. $\text{CH}_2\text{Cl}_2/\text{MeOH}$) to yield 0.55 g of viscous oil. This material was used as is for the next step.



5 **B. 9,10-bis[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[5-(t-BOC)-aminopentylamino]methyl]anthracene.**

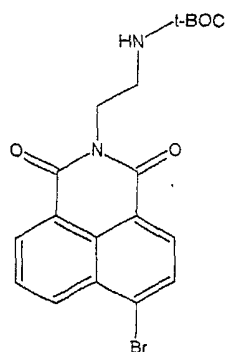
A solution of 9,10-bis[[5-(t-BOC)-aminopentylamino]methyl]anthracene (0.3 g, 0.49 mmole), DIEA (0.35 mL, 2 mmole), and (2-bromomethylphenyl)boronic acid neopentyl ester (0.566 g, 2.0 mmole) in 20 mL CH_2Cl_2 was stirred in the dark for 2 days at 25°C. At this time, the reaction mixture was concentrated *in vacuo* and the residue was purified by alumina chromatography (60 g of activated neutral alumina, 98/2 % vol. $\text{CH}_2\text{Cl}_2/\text{MeOH}$) to yield 0.401 g of yellow oil. This material was used as is for the next step.



C. 9,10-bis[N-(2-boronobenzyl)-N-[5-aminopentylamino]-methyl]anthracene trifluoroacetic acid salt.

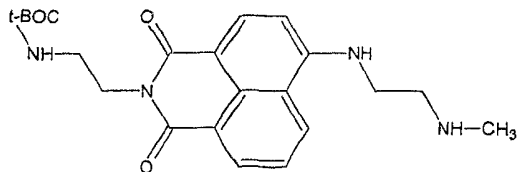
9,10-bis[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[5-(t-BOC)-aminopentylamino]methyl]anthracene (0.4 g, 0.39 mmole) was dissolved in 20 ml of CH_2Cl_2 /TFA (80/20 % vol.). The solution was stirred for 12 hours, the solvent was evaporated, and the residue was washed with 10 ml of ether. A total of 373 mg of solid was obtained (72% yield). Product was ~80% pure by RP-HPLC. This compound may be co-polymerized with a suitable monomer as described previously, deprotected, and used to detect glucose.

HPLC: HP 1100 HPLC chromatograph, Waters 5 x 100 mm NovaPak HR C18 column, 0.050 mL injection, 0.75 mL/min, 360 nm detection, A = water (0.1% HFBA) and B = MeCN (0.1% HFBA), gradient 10% B 2 min, 10-80% B over 18 min, 80-100% B over 2 min, 100% B 2 min, retention time 16.0 min.



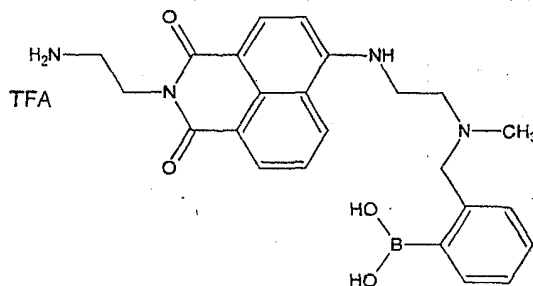
5 **A. N-2-(tert-butoxycarbonyl) aminoethyl-4-bromonaphthalene-1,8-dicarboximide:**

N-t-Boc-ethylenediamine (Fluka, 1.6 g, 10 mmole) and
4-bromo-1,8-naphthalic anhydride (Aldrich, 2.77 g, 10
10 mmole) were combined with 60 ml of anhydrous ethanol, the
suspension was stirred at 60°C for 20 hours, cooled to
room temperature, and filtered. The obtained solid was
washed with 30 ml of cold EtOH and dried under vacuum.
Yield 3.84 g (91%). NMR (CDCl₃): δ 1.28 (9H, s); 3.52
15 (2H, t); 4.35 (2H, t); 4.92 (1H, s); 7.84 (1H, t); 8.04
(1H, d); 8.42 (1H, d); 8.58 (1H, d); 8.67 (1H, d).



B. N-2-(tert-butoxycarbonyl)aminoethyl-4-(N'-methylaminoethylamino)naphthalene-1,8-dicarboximide:

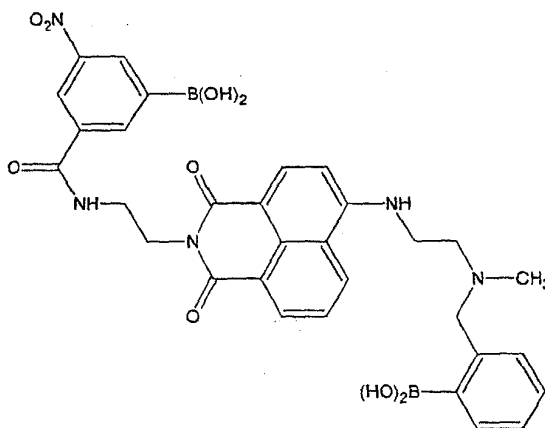
N-Methylethylenediamine (1.48 g, 20 mmole) was combined with 2 ml of 1-methyl-2-pyrrolidinone (NMP) followed by addition of N-2-(tert-butoxycarbonyl)aminoethyl-4-bromonaphthalene-1,8-dicarboximide (0.35 g, 0.845 mmole). The resulting solution was stirred at 45°C for 40 hours after which NMP and N-methylethylenediamine were evaporated under vacuum. The obtained residue was subjected to column chromatography (20 g of silica gel, initially CH₂Cl₂/MeOH (90/10), then CH₂Cl₂/MeOH/Et₃N (75/20/5)). A yellow solid was obtained (0.311 g, 89 % yield). Purity was checked by RP-HPLC.



C. N-aminoethyl-4-(N'-aminoethylene-N''-[2-(borono)benzyl]methylamino)naphthalene-1,8-dicarboximide trifluoroacetic acid salt:

N-2-(tert-butoxycarbonyl)aminoethyl-4-(N'-methylaminoethylamino)naphthalene-1,8-dicarboximide (0.3 g, 0.73 mmole), 2-bromomethylphenyl boronic acid, pinacol ester (0.6 g, 2 mmole), N,N-diisopropyl-N-ethylamine (1.3 ml, 8 mmole), and 10 ml of CH₂Cl₂ were combined. The solution was stirred for 20 hours, followed by addition of 2 g of PS-Trisamine resin (Argonaut Technologies, 3.38 mmol/g). The reaction mixture and resin were agitated for 10 hours after which the resin was removed by

filtration and washed with CH_2Cl_2 (2x20 ml). Combined CH_2Cl_2 solutions were evaporated and dried under vacuum. Methylene chloride solution containing 20% vol. TFA and 5% vol. triisopropyl silane was added to the resulting orange residue. The resulting solution was stirred at room temperature for 10 hours, after which the solvent was evaporated and the residue triturated with ether to yield a yellow solid. The solid was filtered and dried in vacuum (yield 580 mg). Purity of the material was checked by RP-HPLC. The solid was used as is in the next step.



15

D. N-(3-Borono-5-nitrobenzamido)ethyl-4-(N'-aminoethylene-N''-)

[2-(borono)benzyl]methylamino) naphthalene-1,8-dicarboximide:

20

N-aminoethyl-4-(N'-aminoethylene-N''-[2-(borono)benzyl]methylamino) naphthalene-1,8-dicarboximide trifluoroacetic acid salt (0.225 g, 0.4 mmole), 3-carboxy-5-nitrophenylboronic acid (0.085 g, 0.4 mmole), diphenylphosphoryl azide (0.13 ml, 0.6 mmole),

and 2 ml of anhydrous DMF were combined. ~~PCT/US02/00199~~
diisopropyl-N-ethyl amine (0.7 ml, 4 mmole) was added and
the solution was stirred for 20 hours. Ether (10 ml) was
added to the reaction mixture and the insoluble residue
5 was separated and sonicated with 5 ml of CH₂Cl₂ to yield
an orange solid which was filtered and dried under vacuum
(38 mg, 15% yield). Purity of the solid was checked by
RP-HPLC. NMR (dmso-d₆/D₂O, 90/10): δ 2.32 (3H, s); 2.82
(2H, t); 3.58 (2H, t); 3.65 (2H, t), 3.70 (2H, s); 6.65
10 (1H, d); 7.0-7.3 (4H, m); 7.68 (1H, t); 8.18 (1H, d);
8.42 (1H, d); 8.47 (1H, d); 8.1-8.35 (3H, m).

**E. Test of N-(3-borono-5-nitrobenzamido)ethyl-4-(N'-
aminoethylene-N''-**

15 **[2-(borono)benzyl]methylamino)naphthalene-1,8-
dicarboximide for interaction with glucose as monitored
by fluorescence**

This experiment was conducted in MeOH/phosphate
buffered saline, (PBS, 10 mM, pH=7.4). The concentration
20 of N-(3-borono-5-nitrobenzamido)ethyl-4-(N'-
aminoethylene-N''- [2-
(borono)benzyl]methylamino)naphthalene-1,8-dicarboximide
in MeOH/PBS, (50/50 vol. %) was 15 mM. The glucose
concentration was varied from 0 mM to 50 mM, and the L-
25 sodium lactate concentration was varied from 0 mM to 7
mM. The experiment was conducted in a Shimadzu RF-5301
PC spectrofluorimeter: excitation wavelength was set at
430 nm, emission was monitored in the 480-650 nm range,
slit width 3/1.5 nm, high sensitivity of PMT.

30 The results are shown in Figures 12 and 13, which
show that the fluorescence of the indicator of this
example was affected by the presence of glucose, but not
by the presence of lactate.

What is claimed is:

1. A method for detecting the presence or concentration of glucose in a sample which may also contain an alpha-hydroxy acid or a beta-diketone, which
5 comprises:

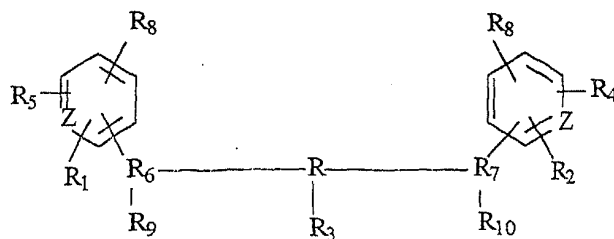
- a) exposing the sample to a compound having at least two recognition elements for glucose, oriented such that the interaction between the compound and glucose is more stable than the interaction between the compound and
10 the alpha-hydroxy acid or beta-diketone, said compound also containing a detectable moiety having a detectable quality that changes in a concentration-dependent manner when said compound is exposed to glucose in said sample; and
- b) measuring any change in said detectable quality to thereby determine the presence or concentration of glucose in said sample, wherein the presence of the alpha-hydroxy acid or the beta-diketone does not
15 substantially interfere with said determination.

20

2. The method of claim 1, wherein the compound has the following structure:

25

30



wherein:

-R₁ and R₂ are the same or different and are selected from the following: i) hydrogen; ii) a substituent to modify the pKa and hydrolytic stability of the R₈ moiety, iii) a detectable moiety, or iv) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;

-R₃ is hydrogen or a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;

-R₄ and R₅ are the same or different and are selected from the following: i) hydrogen, ii) a substituent to modify the pKa and hydrolytic stability of the R₈ moiety, iii) a detectable moiety, or iv) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;

-each Z is independently carbon or nitrogen;

-R₆ and R₇ are the same or different and are i) linking groups having from zero to ten contiguous or branched carbon and/or heteroatoms, or ii) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;

-R is selected from the following: i) an aliphatic and/or aromatic spacer containing from 1 to 10 contiguous atoms selected from the group consisting of carbon, oxygen, nitrogen, sulfur and phosphorus, ii) a detectable moiety, or iii) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;

-each R_8 is the same or different and is a moiety

capable of interaction with the vicinal diol groups present in glucose; and

- R_9 and R_{10} are the same or different, and are

- 5 i) hydrogen, ii) a detectable moiety, iii) a group which is a) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety, and/or b)
- 10 includes a functional group capable of altering the physical properties of the compound;

with the proviso that the indicator compound contains at least one detectable moiety associated therewith.

- 15 3. The method of claim 2, wherein R_8 is selected from the group consisting of boronic acid, boronate ion, arsenious acid, arsenite ion, telluric acid, tellurate ion, germanic acid, germanate ion, and combinations thereof.

20

4. The method of claim 3, wherein each R_8 is a boronic acid group.

- 25 5. The method of claim 2, wherein the compound comprises at least two detectable moieties that are capable of energy transport from one to the other, and wherein said energy transport is modulated by the presence of glucose in the sample.

- 30 6. The method of claim 2, wherein at least one of R , R_1 , R_2 , R_4 , R_5 , R_9 or R_{10} comprises a fluorophore moiety and further wherein at least one of those groups comprises a quenching moiety, and wherein said fluorophore is either quenched or dequenched when said
- 35 compound interacts with glucose in the sample.

1. The method of claim 2, wherein the compound comprises a fluorophore, and the fluorescence of said fluorophore is modulated by the interaction of said compound with glucose.
- 5
8. The method of claim 1, wherein the sample is a physiological fluid.
9. The method of claim 8, wherein the physiological fluid is selected from the group consisting of blood, plasma, serum, interstitial fluid, cerebrospinal fluid, urine, saliva, intraocular fluid, lymph, tears, sweat, and physiological buffers.
- 10
10. The method of claim 1, wherein the compound is exposed to the sample in solution.
- 15
11. The method of claim 1, wherein the compound is immobilized on or within a solid support.
- 20
12. The method of claim 11, wherein the solid support is a polymeric matrix.
13. The method of claim 1, wherein the compound is associated with an implantable device, and wherein step a) takes place *in vivo*.
- 25
14. The method of claim 2, wherein R is an anthracene residue; R₁, R₂, R₃, R₄ and R₅ are hydrogen; R₆ and R₇ are dimethylamine residues; each R₈ is a boronic acid group; R₉ and R₁₀ are aliphatic carboxylic acid residues; and each Z is carbon.
- 30
15. The method of claim 14, wherein R₉ and R₁₀ are propionic acid residues.
- 35

16. The method of claim 2, wherein R is a
hexamethylene residue; R₁, R₂, R₃, R₄ and R₅ are hydrogen;
R₆ and R₇ are dimethylamine residues; each R₈ is a boronic
acid group; R₉ is a naphthalimide residue; R₁₀ is a
5 dimethylaminobenzyl residue; and each Z is carbon.

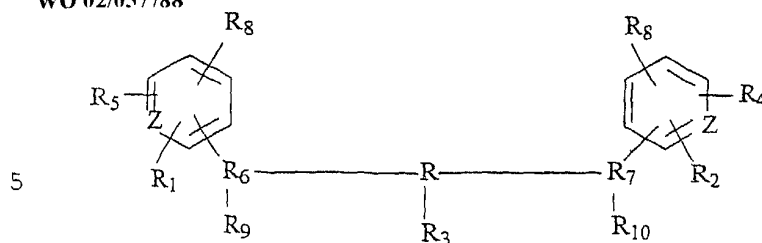
17. The method of claim 2, wherein R is an
anthracene residue; R₁, R₂, R₃, R₄ and R₅ are hydrogen; R₆
and R₇ are dimethylamine residues; each R₈ is a boronic
10 acid group; R₉ and R₁₀ are the same or different and are
selected from the group consisting of a
methacrylamidoalkyl residue, a methacroyloxyethoxyalkyl
residue, a hydroxyethoxyalkyl residue, and an aminoalkyl
residue; and each Z is carbon.

15

18. The method of claim 2, wherein the compound is
selected from the group consisting of:

- 9-[N-(2-boronobenzyl)-N-[2-(2-methacroyloxyethoxy)-
ethylamino]methyl]-10-[N-(2-boronobenzyl)-N-[2-
20 (2-hydroxyethoxy)ethylamino]methyl]anthracene;
9,10-bis[N-(2-boronobenzyl)-N-[3-(propanoyl)amino]-
methyl]anthracene;
9,10-bis[N-(2-boronobenzyl)-N-[3-(methacrylamido)-
propylamino]methyl]anthracene;
25 9-[N-(2-boronobenzyl)-N-[3-(methacrylamido)-
propylamino]methyl]-10-[N-(2-boronobenzyl)-N-[2-(2-
hydroxyethoxy)ethylamino]methyl]anthracene;
9,10-bis[N-(2-boronobenzyl)-N-[2-(2-
methacroyloxyethoxy)ethylamino]methyl]anthracene; and
30 9,10-bis[N-(2-boronobenzyl)-N-[5-aminopentylamino]-
methyl]anthracene,
and salts thereof.

19. A compound having the following structure
35



10 wherein:

- R_1 and R_2 are the same or different and are selected from the following: i) hydrogen; ii) a substituent to modify the pKa and hydrolytic stability of the R_8 moiety, iii) a detectable moiety, or iv) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;

- R_3 is hydrogen or a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;

- R_4 and R_5 are the same or different and are selected from the following: i) hydrogen, ii) a substituent to modify the pKa and hydrolytic stability of the R_8 moiety, iii) a detectable moiety, or iv) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;

-each Z is independently carbon or nitrogen;

- R_6 and R_7 are the same or different and are i) linking groups having from zero to ten contiguous or branched carbon and/or heteroatoms, or ii) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;

- R is selected from the following: i) an aliphatic and/or aromatic spacer containing from 1 to 10 contiguous atoms selected from the group consisting of carbon, oxygen, nitrogen, sulfur and phosphorus, ii) a detectable moiety, or iii) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;
- each R_8 is the same or different and is an optionally protected moiety which when unprotected is capable of interaction with the vicinal diol groups present in glucose; and
- R_9 and R_{10} are the same or different, and are i) hydrogen, ii) a detectable moiety, iii) a group which is a) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety, and/or b) includes a functional group capable of altering the physical properties of the compound;
- with the proviso that the indicator compound contains at least one detectable moiety associated therewith.

20. The compound of claim 19, wherein R_8 is selected from the group consisting of boronic acid, boronate ion, arsenious acid, arsenite ion, telluric acid, tellurate ion, germanic acid, germanate ion, all optionally protected, and combinations thereof.

21. The compound of claim 20, wherein each R_8 is an optionally protected boronic acid group.

22. The compound of claim 19, wherein the compound comprises a fluorophore, and the fluorescence of said

fluorophore is modulated by the interaction of said compound with glucose.

23. The compound of claim 19, wherein R is an anthracene residue; R₁, R₂, R₃, R₄ and R₅ are hydrogen; R₆ and R₇ are dimethylamine residues; each R₈ is an optionally protected boronic acid group; R₉ and R₁₀ are aliphatic carboxylic acid residues; and each Z is carbon.

24. The compound of claim 23, wherein R₉ and R₁₀ are propionic acid residues.

25. The compound of claim 1, wherein R is an anthracene residue; R₁, R₂, R₃, R₄ and R₅ are hydrogen; R₆ and R₇ are dimethylamine residues; each R₈ is an optionally protected boronic acid group; R₉ and R₁₀ are the same or different and are selected from the group consisting of a methacrylamidoalkyl residue, a methacroyloxyethoxyalkyl residue, a hydroxyethoxyalkyl residue, and an aminoalkyl residue; and each Z is carbon.

26. The compound of claim 19, wherein the compound is selected from the group consisting of:

9-[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[2-(2-methacroyloxyethoxy)ethylamino)methyl]-10-[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[2-(2-hydroxyethoxy)ethylamino)methyl]anthracene;

9-[N-(2-boronobenzyl)-N-[2-(2-methacroyloxyethoxy)ethylamino)methyl]-10-[N-(2-boronobenzyl)-N-[2-(2-hydroxyethoxy)ethylamino)methyl]anthracene;

9,10-bis[N-(2-boronobenzyl)-N-[3-(propanoyl)amino)methyl]anthracene;

9,10-bis[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[3-(methacrylamido)propylamino)methyl]anthracene;

9,10-bis[N-(2-boronobenzyl)-N-[3-(methacrylamido)propylamino]methyl]anthracene;

9-[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[3-(methacrylamido)propylamino]methyl]-10-[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[2-(2-hydroxyethoxy)ethylamino]methyl]anthracene;

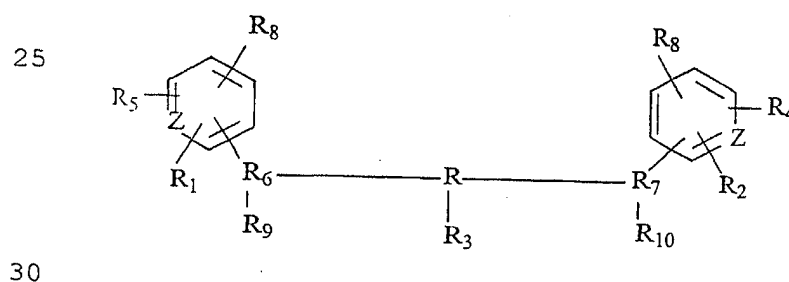
9-[N-(2-boronobenzyl)-N-[3-(methacrylamido)propylamino]methyl]-10-[N-(2-boronobenzyl)-N-[2-(2-hydroxyethoxy)ethylamino]methyl]anthracene;

9,10-bis[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[2-(2-methacroyloxyethoxy)ethylamino]methyl]anthracene;

9,10-bis[N-(2-boronobenzyl)-N-[2-(2-methacroyloxyethoxy)ethylamino]methyl]anthracene; and

9,10-bis[N-(2-boronobenzyl)-N-[5-aminopentylamino]methyl]anthracene, and salts thereof.

27. A detection system for detecting the presence or concentration of glucose in a sample which may also contain an alpha-hydroxy acid or a beta-diketone, which comprises a compound having the following structure



wherein:

-R₁ and R₂ are the same or different and are selected from the following: i) hydrogen; ii) a substituent to modify the pKa and hydrolytic stability of the R₆

- moiety, iii) a detectable moiety, or iv) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;
- 5 -R₃ is hydrogen or a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;
- 10 -R₄ and R₅ are the same or different and are selected from the following: i) hydrogen, ii) a substituent to modify the pKa and hydrolytic stability of the R₈ moiety, iii) a detectable moiety, or iv) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;
- 15 -each Z is independently carbon or nitrogen;
- R₆ and R₇ are the same or different and are i) linking groups having from zero to ten contiguous or branched carbon and/or heteroatoms, or ii) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;
- 20 -R is selected from the following: i) an aliphatic and/or aromatic spacer containing from 1 to 10 contiguous atoms selected from the group consisting of carbon, oxygen, nitrogen, sulfur and phosphorus, ii) a detectable moiety, or iii) a linking group capable of attachment to a solid support or a polymeric matrix, said support or matrix optionally containing a detectable moiety;
- 25 -each R₈ is the same or different and is an optionally protected moiety which when unprotected is capable of interaction with the vicinal diol groups present in glucose; and
- 30

-R₉ and R₁₀ are the same or different, and are
i) hydrogen, ii) a detectable moiety, iii) a
group which is a) a linking group capable of
attachment to a solid support or a polymeric
5 matrix, said support or matrix optionally
containing a detectable moiety, and/or b)
includes a functional group capable of altering
the physical properties of the compound;
with the proviso that the indicator compound contains at
10 least one detectable moiety associated therewith.

28. The detection system of claim 27, wherein R₈ is
selected from the group consisting of boronic acid,
boronate ion, arsenious acid, arsenite ion, telluric
15 acid, tellurate ion, germanic acid, germanate ion, all
optionally protected, and combinations thereof.

29. The detection system of claim 28, wherein each
R₈ is an optionally protected boronic acid group.
20

30. The detection system of claim 27, wherein the
compound comprises a fluorophore, and the fluorescence of
said fluorophore is modulated by the interaction of said
compound with glucose.
25

31. The detection system of claim 27, wherein R is
an anthracene residue; R₁, R₂, R₃, R₄ and R₅ are hydrogen;
R₆ and R₇ are dimethylamine residues; each R₈ is an
optionally protected boronic acid group; R₉ and R₁₀ are
30 aliphatic carboxylic acid residues; and each Z is carbon.

32. The detection system of claim 31, wherein R₉ and
R₁₀ are propionic acid residues.

33. The detection system of claim 27, wherein R₁, R₂, R₃, R₄ and R₅ are hydrogen; R₆ and R₇ are dimethylamine residues; each R₈ is a boronic acid group; R₉ and R₁₀ are the same or different and are selected from the group consisting of a methacrylamidoalkyl residue, a methacroyloxyethoxyalkyl residue, a hydroxyethoxyalkyl residue, and an aminoalkyl residue; and each Z is carbon.
34. The detection system of claim 27, wherein the compound is selected from the group consisting of:
- 9-[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[2-(2-methacroyloxyethoxy)ethylamino)methyl]-10-[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[2-(2-hydroxyethoxy)ethylamino)methyl]anthracene;
 - 9-[N-(2-boronobenzyl)-N-[2-(2-methacroyloxyethoxy)ethylamino)methyl]-10-[N-(2-boronobenzyl)-N-[2-(2-hydroxyethoxy)ethylamino)methyl]anthracene;
 - 9,10-bis[N-(2-boronobenzyl)-N-[3-(propanoyl)amino)methyl]anthracene;
 - 9,10-bis[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[3-(methacrylamido)propylamino)methyl]anthracene;
 - 9,10-bis[N-(2-boronobenzyl)-N-[3-(methacrylamido)propylamino)methyl]anthracene;
 - 9-[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[3-(methacrylamido)propylamino)methyl]-10-[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[2-(2-hydroxyethoxy)ethylamino)methyl]anthracene;
 - 9-[N-(2-boronobenzyl)-N-[3-(methacrylamido)propylamino)methyl]-10-[N-(2-boronobenzyl)-N-[2-(2-hydroxyethoxy)ethylamino)methyl]anthracene;
 - 9,10-bis[N-[2-(5,5-dimethylborinan-2-yl)benzyl]-N-[2-(2-methacroyloxyethoxy)ethylamino)methyl]anthracene;
 - 9,10-bis[N-(2-boronobenzyl)-N-[2-(2-methacroyloxyethoxy)ethylamino)methyl]anthracene; and

WO 02/057788, 9,10-bis[N-(2-boronobenzyl)-N-(5-aminopropyl)-2-methylanthracene,
PCT/US02/00199
and salts thereof.

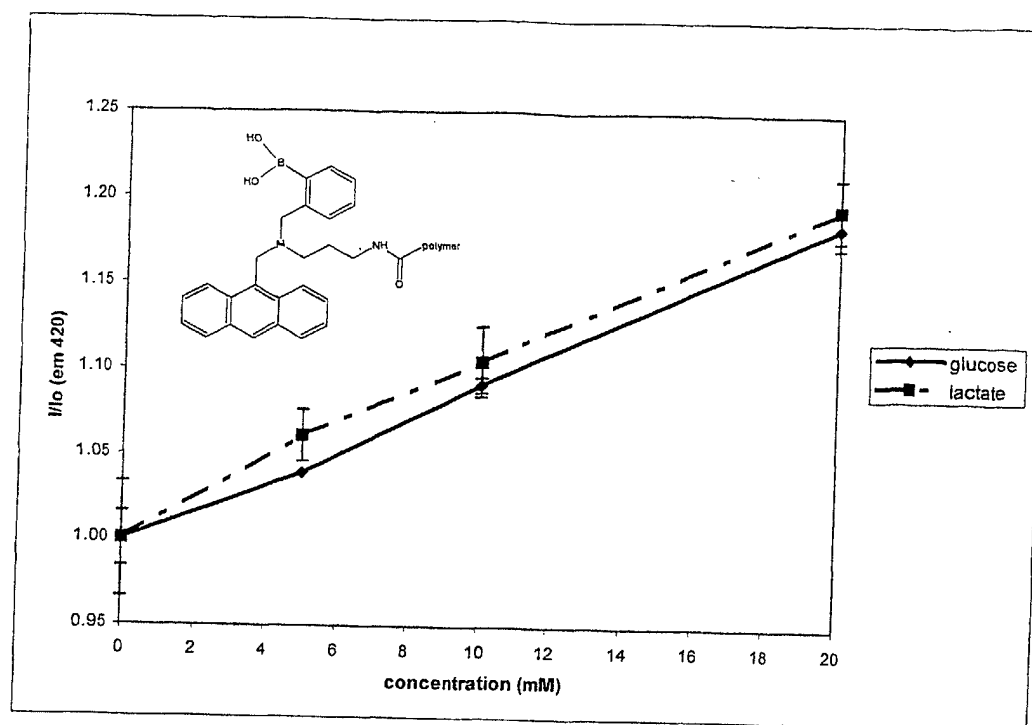


FIGURE 1

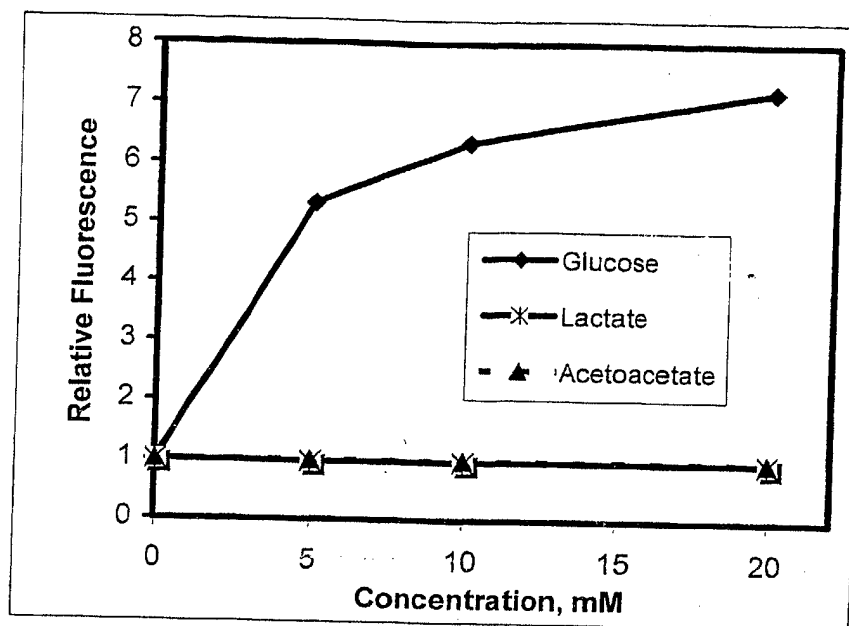


FIGURE 2

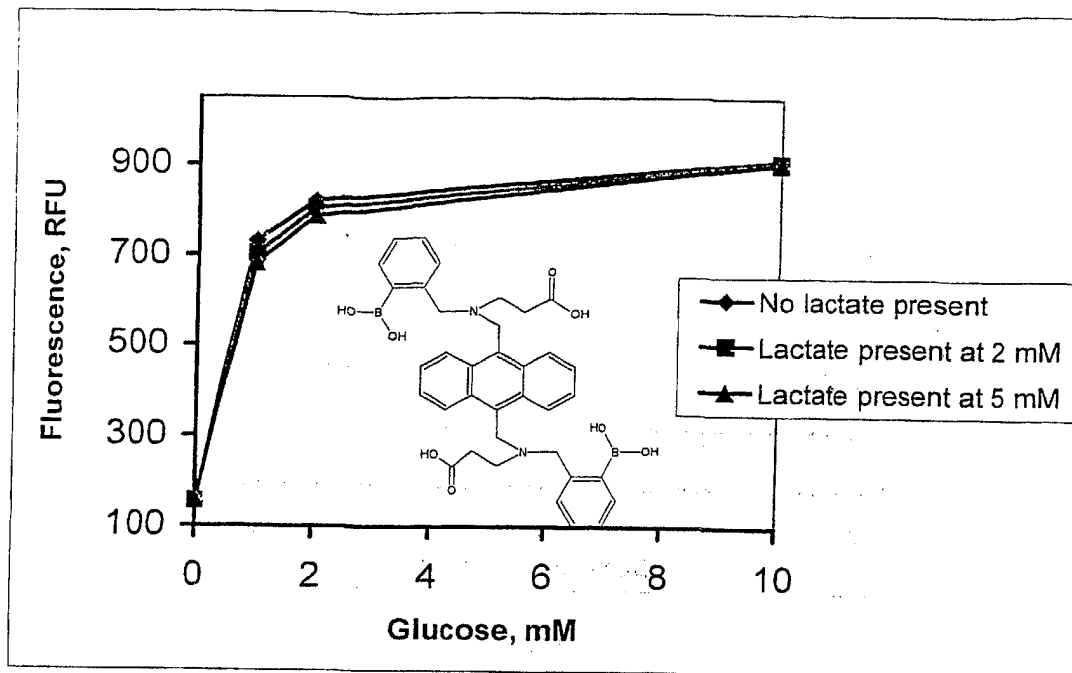


FIGURE 3

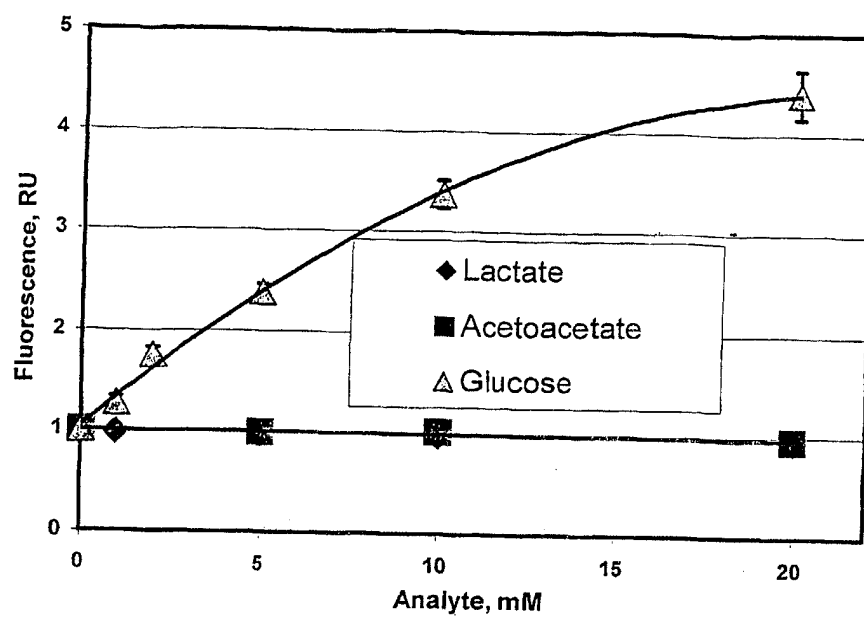


FIGURE 4

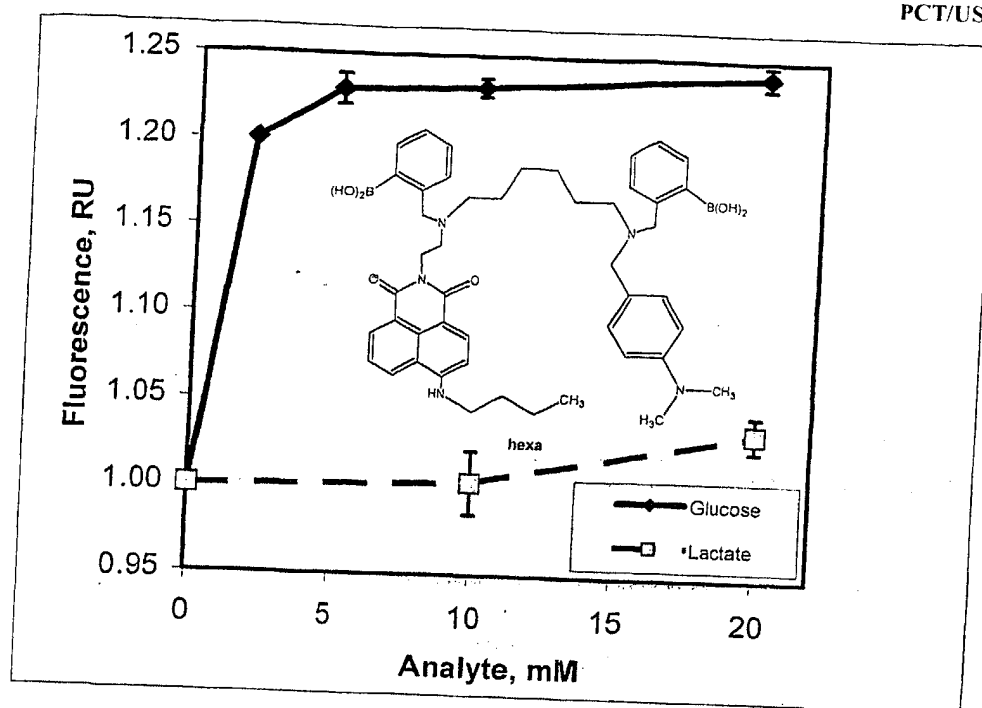


FIGURE 5

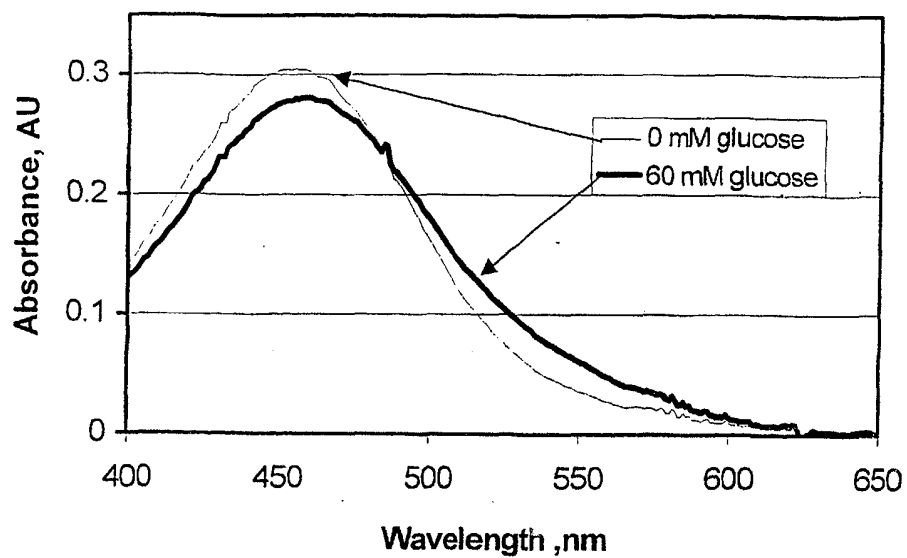


FIGURE 6

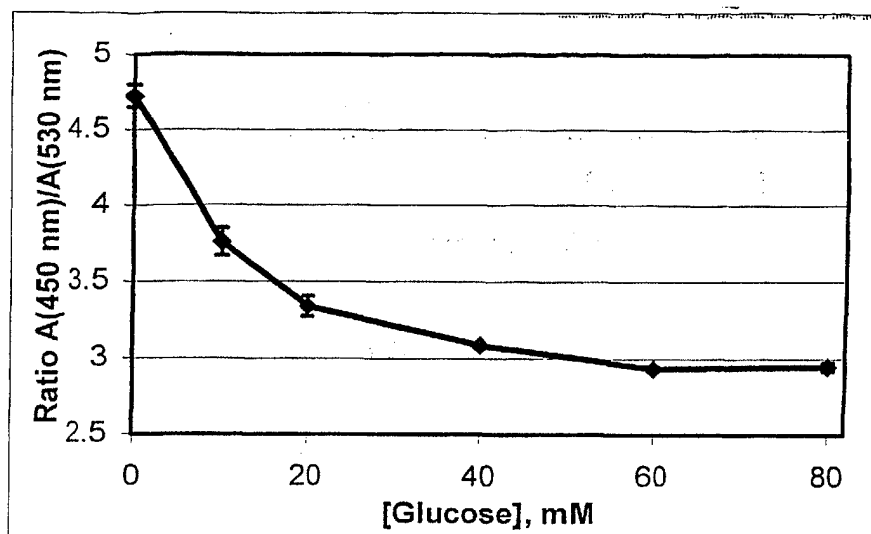


FIGURE 7

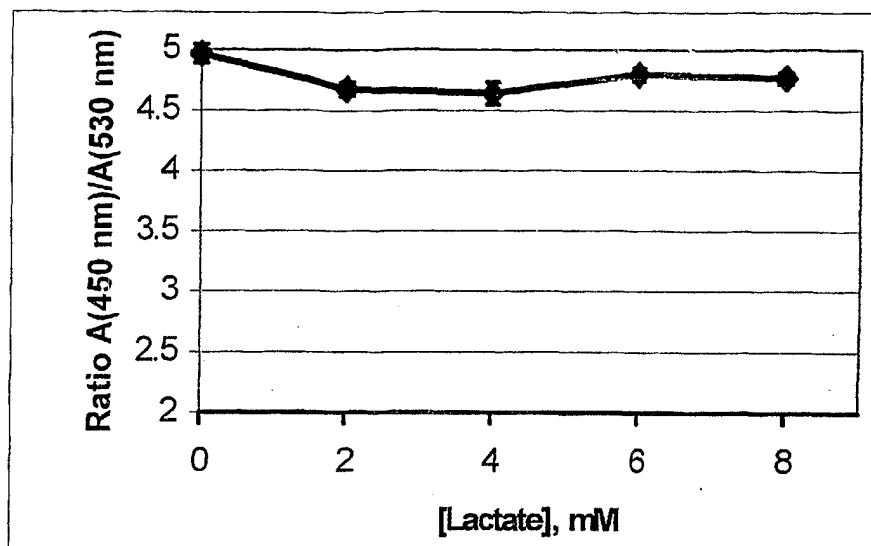


FIGURE 8

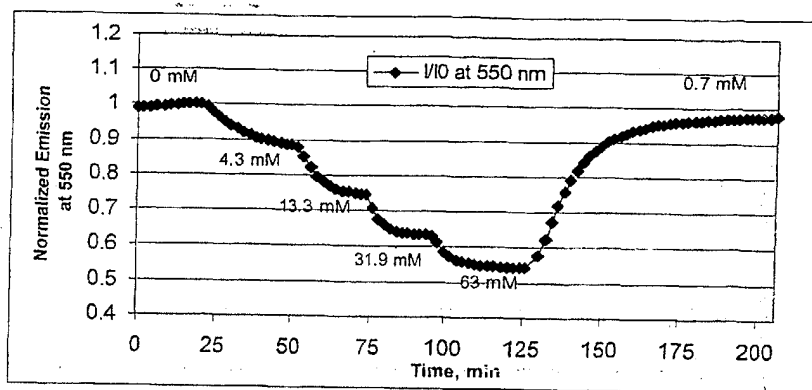


FIGURE 9

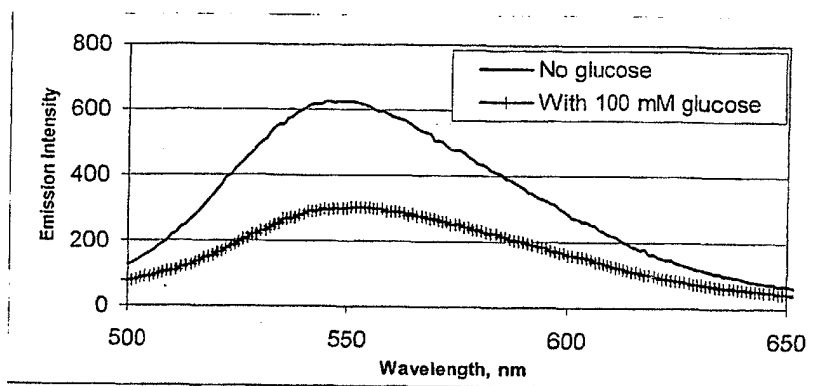


FIGURE 10

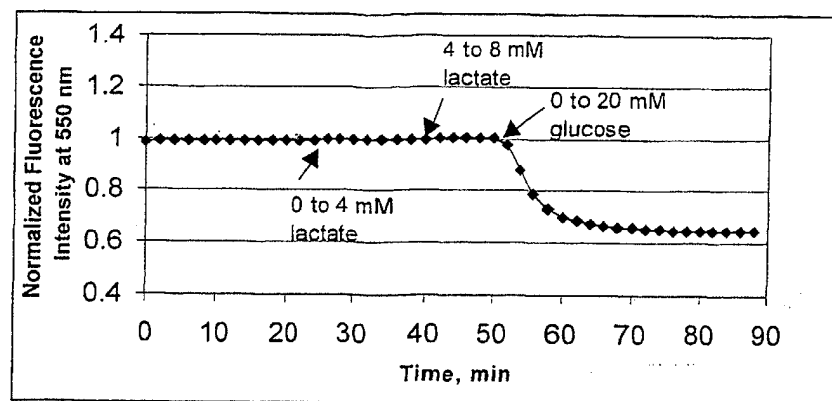


FIGURE 11

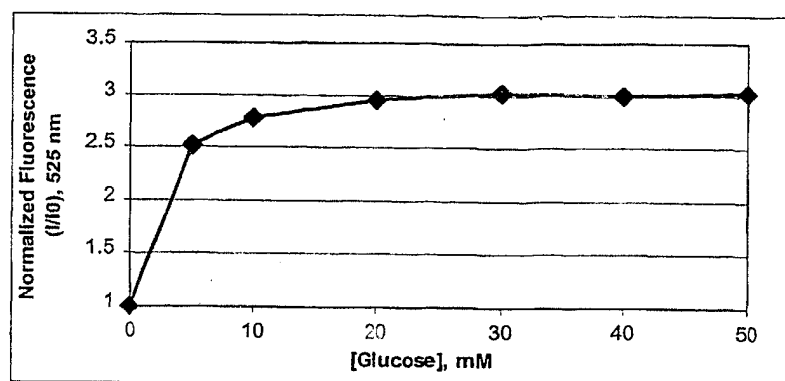


FIGURE 12

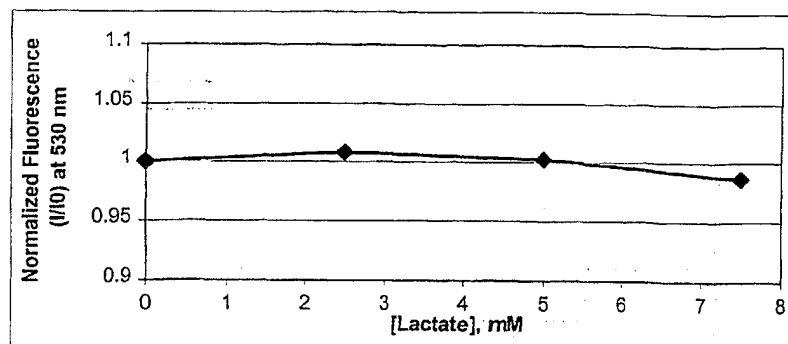


FIGURE 13